

**Model PT-10, 12 & 16 FSS**  
**Fertilizer Spreader**

**SERIAL #** \_\_\_\_\_

**WORK ORDER #** \_\_\_\_\_



## **Table of Contents**

Warranty Information.....	Page 1, 2,
<b>Safety</b>	
Safety Labels	Page S-1
Safety Precautions	Page S-2
Safety Decals	Page S-3
Safety Decals	Page S-4
Safety Decals	Page S-5
Safety Decals	Page S-6
Safety Decals	Page S-7
<b>PTO Shaft Adjustment and Maintenance</b>	
How to Shorten the PTO Shaft	Page P-1
Proper Lubrication	Page P-2
<b>Section 1 Basic Information PT-6 FSS</b>	
PT-10 FSS Height and Length	Page 1-1
PT-10 FSS Capacity	Page 1-2
PT-12 FSS Height and Length	Page 1-3
PT-12 FSS Capacity	Page 1-4
<b>Section 2 PTO Drive Spinners</b>	
PTO Drive Spinners - Parts Breakdown	Page 2-1
PTO Drive Spinners - Parts List	Page 2-2

PTO Drive Spinners - Parts List	Page 2-3
Press Wheel Drive - PTO Drive Spinners	Page 2-4
Press Wheel Drive - PTO Drive Spinners - Parts List	Page 2-5
Hydraulic Cylinder Engagement Assembly	Page 2-6
<b>Section 3 Full Press Wheel Drive Assembly</b>	
Full Press Wheel Drive - Parts Breakdown	Page 3-1
Full Press Wheel Drive - Parts List	Page 3-2
Full Press Wheel Drive - Parts List	Page 3-3
Hydraulic Cylinder Engagement Assembly	Page 3-4
<b>Section 4 Flow Divider</b>	
Flow Divider - Parts Breakdown	Page 4-1
Flow Divider - Parts List	Page 4-2
<b>Section 5 Axle Assembly</b>	
6 Bolt Hub Assembly - Exploded View	Page 5-1
6 Hub Assembly - Parts List	Page 5-2
8 Bolt Hub Assembly - Exploded View	Page 5-3
8 Hub Assembly - Parts List	Page 5-4
Torque Rating & Tire Specs	Page 5-5
<b>Section 6 Basic Set-Up and Operation</b>	
Basic Operation of a Pull Type Spreader	Page 6-1
Setting Spinner Speed - Hydraulic Spinners Only	Page 6-2

Setting Flow Divider	Page 6-3
Spinner Assembly View	Page 6-4
<b>Section 7 Spread Pattern Adjustment</b>	
Spread Pattern Adjustment	Page 7-1
Spread Pattern Adjustment - Spinners and Flow Divider	Page 7-2
Spread Pattern Adjustment - Preparation and Procedure	Page 7-3
Spread Pattern Adjustment - Data Recording	Page 7-4
Spread Pattern Adjustment - Data Recording	Page 7-5
Spread Pattern Adjustment - Data Recording and Driving Methods	Page 7-6
Acceptable Spread Patterns	Page 7-7
Spread Pattern Adjustment - Troubleshooting	Page 7-8
Spread Pattern Adjustment - Notes	Page 7-9
<b>Section 8 Maintenance and Troubleshooting</b>	
Proper Maintenance	Page 8-1
Proper Maintenance	Page 8-2
Troubleshooting Procedures	Page 8-3
Troubleshooting Procedures	Page 8-4
Troubleshooting Procedures	Page 8-5



## **Warranty Policy**

### **A) Standard Warranty:**

Chandler Equipment Company warrants that equipment manufactured by Chandler Equipment Company, under normal conditions of use and service, shall be free from material defects due to faulty manufacturing for the period listed below.

- a. Poultry Litter Spreaders and Conveyors – Six (6) Months
- b. Fertilizer and Lime Pull Type Spreader – Six (6) Months
- c. Fertilizer Tenders (Trailer or Truck Mounted) – Six (6) Months
- d. Fertilizer and Lime Chassis Mounted Spreaders – One (1) Year

**This warranty period is from the date of delivery to the original owner.**

(Warranty period is on equipment built after July 1, 2012)

### **B) Warranty Approval:**

- a. Any and All warranty claims must be approved in writing by Chandler Equipment Company prior to any work being done.
- b. **ANY WORK DONE WITHOUT PRIOR WRITTEN APPROVAL WILL NOT BE COVERED UNDER WARRANTY AND THE CUSTOMER / DEALER WILL BE RESPONSIBLE FOR ALL COST.**

### **C) Warranty Claim Forms: (Dealer Only)**

- a. Warranty claim form / forms will be supplied to Dealer upon request.
- b. Warranty claim forms are available in 2 part paper form or in an electronic format.
- c. All warranty claims must include serial number, date of purchase, customer name and date of sale to original owner. (See attached warranty claim instructions for guidelines on filling out warranty claim form)
- d. Improperly filed or misleading information on warranty claims shall result in warranty claim being denied.
- e. **ALL WARRANTY CLAIMS MUST BE FAXED TO (770) 535-1265.**

### **D) Labor and Repair Cost: (Dealers Only)**

- a. Labor for any repairs must be approved prior to any work being done.
- b. Labor rate (per hour) will be determined by Chandler Equipment Company, See Chandler Labor Rate List.
- c. Also Chandler Equipment Company retains the right to adjust any and all warranty claims.

### **E) Dealer Responsibility:**

- a. Dealer shall be first line in all communications with the customer.
- b. Dealer shall also maintain good and open communications between the customer and Chandler Equipment in order to resolve warranty issues.

- c. Dealer shall be responsible for informing the customer of operating procedures, safety precautions and normal maintenance to help avoid any warranty issues.
- d. Promptly inform Chandler Equipment of any possible warranty issues.
- e. Dealer is responsible for making every effort to resolve warranty issues in a timely manner.
- f. Notify Chandler Equipment on any possible non-warranty issues, such as any modification made to equipment.

#### **F) Original Chandler Genuine Parts:**

- a. Chandler Equipment Company will only warranty equipment that uses Chandler Genuine Parts. Any equipment that is sold by a dealer with parts other than Original Chandler Genuine parts shall Void Any and All warranties

#### **G) Replacement Parts Shipping:**

- a. Chandler Equipment Company shall send Chandler Genuine Parts for warranty replacement. Chandler Equipment shall NOT warranty any part or parts replaced by the Customer/Dealer that are not Chandler Genuine Parts.
- b. Cost of any part or parts that are replaced by the Customer / Dealer that are not Chandler Genuine Parts shall be the sole responsibility of the Customer / Dealer.  
All replacement parts covered under warranty will be shipped via regular UPS. The cost of any parts shipped **UPS-Next Day Air** will be the sole responsibility of the Customer/Dealer.

#### **H) Parts Returns:**

- a. All parts replaced under warranty will be returned to Chandler Equipment Company within 20 days of replacement for warranty evaluation. All parts returned for warranty evaluation must be in its original state free of modifications. Any modifications will result in the warranty claim being denied and the part or parts returned back to the customer/dealer.
- b. Any hydraulic components returned must be assembled (in original state) and with the ports plugged to prevent any contamination. Any hydraulic component that has been disassembled will VOID the warranty claim and the part or parts returned back to the customer/dealer.
- c. All Returned Parts for warranty evaluation must be clearly tagged with the following information.
  - I. RMA number
  - II. Customer or Dealer Name, address, phone number and contact person
  - III. Equipment serial number
  - IV. Complete description of problem

#### **I) Misuse or Improper Installation:**

- a. Any equipment, parts, or components that have been damaged by improper installation or misuse will **NOT** be covered under this warranty.
- b. Chandler Equipment accepts no responsibility or liability of any kind due to improper installation of equipment or parts on any product manufactured by Chandler Equipment Company. This includes, but is not limited to, any damages to personal property, crops, or any other equipment.



**J) Incomplete Equipment and Dealer Add-Ons:**

- a. Chandler Equipment does not warrant any equipment sold **INCOMPLETE**. This includes (but is not limited to) axles, tires, any hydraulic components or paint.
- b. Any Non Genuine Chandler Parts that are installed as aftermarket add-ons by anyone not approved in writing by Chandler Equipment Company shall **VOID ALL WARRANTIES**.
- c. Chandler Equipment Company accepts no responsibility, nor shall warrant any equipment or any component that is damaged due to any type Control System not sold and installed by Chandler Equipment Company.

**K) Items Not Covered Under this Warranty:**

- a. Any equipment that has been modified from its original state.
- b. Any equipment used for any other purpose than what it was originally designed for.
- c. Any travel time, cleaning of equipment, unloading of material, or towing.
- d. Any cost of materials that have been applied improperly due to the lack of customer / dealer not following proper operating instructions.



# **Fertilizer and Lime Spreader Safety**

## **SAFETY LABELS**

**Your safety and the safety of those around you are very important to us here at Chandler Equipment Co. Therefore we have provided important safety labels throughout this manual.**

**A safety label alerts you of potential hazards that can injure you or others. Each safety label is preceded by a safety alert symbol  and either the words DANGER, WARNING, or CAUTION.**



# **DANGER**

**Failure to follow instructions WILL  
Result in DEATH or SERIOUS INJURY**



# **WARNING**

**Failure to follow instructions CAN result  
In DEATH or SERIOUS INJURY**



# **CAUTION**

**Failure to follow instructions CAN result  
In INJURY**

# **Safety Precautions**

- 1) Be sure all guards or other safety devices, and decals are in place and functioning properly.**
- 2) Stay away from moving parts when spreader is in operation.**
- 3) Check lug nuts daily.**
- 4) Maintain proper tire pressure, according tire manufacturers specifications.**
- 5) If spreader becomes clogged, turn off PTO/Hydraulics before entering hopper or cleaning the spreader.**
- 6) Be sure to fully empty hopper before transporting.**
- 7) Never exceed 25 mph (LOADED) on the highway.**

# Safety Decals



## **WARNING!**

- **DO NOT ADJUST UNTIL SPINNERS STOP MOVING**
- **STAY OUT OF BOX WHILE CONVEYOR IS IN MOTION**
- **DO NOT RIDE ON SPREADER WHILE VEHICLE IS IN MOTION**
- **STAY CLEAR OF SPINNERS WHILE SPINNERS ARE IN MOTION**

**THINK SAFETY!**

399141000/f



## PTO SAFETY DECAL





**LUG NUT DECAL**

**MAXIMUM LOADED SPEED**





# HYDRAULIC SYSTEM DECAL

## **WARNING**

**Failure to hookup Hydraulic Spinner Option properly may cause serious damage to Tractor or Spreader**

Before hooking to tractor carefully read the operations and parts manual. If you are not certain of which system you have contact Chandler Equipment or your local dealer



## **WARNING!**

**Failure to hook up Hydraulic Spinner Option properly may Cause serious damage to Tractor Hydraulic System or Spreader**

When hooking up Hydraulic Spinner Option use the following procedure.

Connect Pressure Hose to tractor remote using coupler marked for the Lower Position.



(Symbol indicates Lower Position)

This will turn the spinners in proper direction when lever is in the Lower position.  
(PUSHED FORWARD)

If tractor is equipped with hydraulic motor return option (low pressure return circuit)  
Connect Return Line here

Or

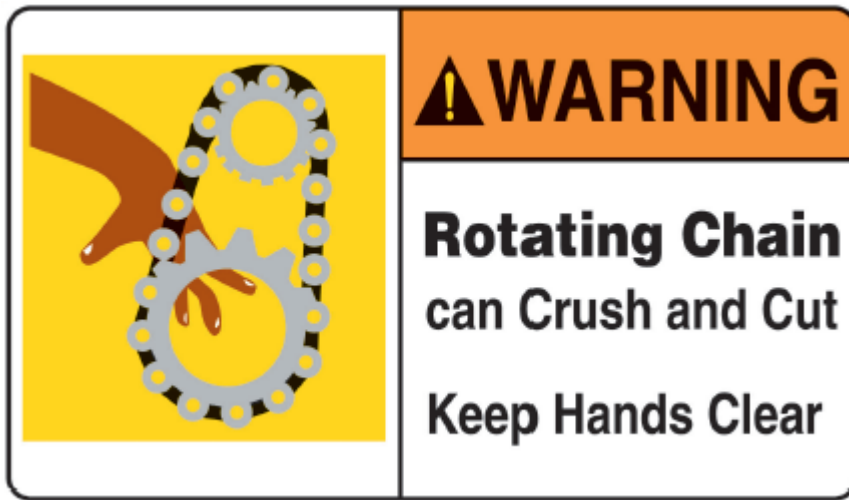
Connect Return Hose to tractor remote using coupler marked for the Raise Position.



When Disengaging Spinners push lever forward into FLOAT Position.  
NEVER GO TO NEUTRAL TO TURN SPINNERS OFF.

Before hooking to tractor, carefully read operation and parts manual. If you are not certain whether your Hydraulic System is the Open Type or Close Type, Contact your local Dealer or Chandler Equipment

## ROTATING CHAIN WARNING



## ROTATING SPINNERS WARNING



# **PTO Shaft Adjustment And Maintenance**



# IMPORTANT

The following section contains important information regarding the safety and operation of PTO drive equipment. As our spreaders are sold throughout the world we install a standard length PTO shaft to accommodate multiple types and brands of tractors. Therefore, modification (i.e. shortening) of the shaft may be required to meet the specific needs of your tractor. Follow the guidelines set forth in this manual to ensure proper and safe operation of your spreader.

## HOW TO SHORTEN THE PTO DRIVE SHAFT

- 1) Attach the implement to the draw bar. Align the implement with the tractor on level ground - this will be the position at which the driveline is at its shortest length. If the driveline will fit the tractor and implement at this point, without bottoming out, no further action is necessary.
- 2) If the driveline will not fit without bottoming out, separate the driveline into two half shafts. Mount the tractor half on the PTO, and mount the implement half on the power input connection (PIC).
- 3) Hold the two halves side-by-side. Mark the outer shield tube where it overlaps the end of the shield cone on the implement half shaft, plus 1/4".
- 4) Disassemble the shields from the half shafts.
- 5) Cut the outer shield tube at the mark made in (c). Using the cut piece as a guide, cut an equal amount from the inner shield tube, the outer drive tube, and the inner drive tube.
- 6) Using a half round or rat tailed file, carefully deburr the cut end of the drive tubes. Shake and/or wipe metal chips / filings from the drive tubes.
- 7) Coat the inner drive tube with #2 grease along its entire length.
- 8) Reassemble the shields onto each half shaft. Slide the inner half shaft into the outer.

- 9) **Attach the driveline to the tractor PTO and implement PIC. Make sure each end is firmly attached to its respective shaft.**
- 10) **Make sure driveline does not bottom out when the implement is fully raised, and that at least 1/3 of the tube is engaged when the implement is at its lowest height.**

## **LUBRICATION**

- **Always wear adequate safety equipment when performing any maintenance**
- **LUBRICATION OF THE UNIVERSAL JOINT**
  - **Rotate the shielding until opening the access hole. Lubricate, and close the hole by rotating the shielding.**
- **LUBRICATION OF THE 650 CV JOINT**
  - **Rotate the shell to expose the grease fitting and inject grease.**
- **LUBRICATION OF THE TELESCOPING TUBES**
  - **If grease fittings are not provided, separate the two halves of the driveline and manually lubricate the telescoping tubes.**
- **Check that all components are in good condition and properly lubricated before using the driveline. Clean and re-lubricate the driveline before storage at the end of the season.**
  - **Lubrication the 650 type 70° CV joint every 8 hours.**
  - **Lubricate all other components every 50 hours.**
  - **Pump grease into the crosses until it purges from the bearing caps.**
  - **Inject grease gradually and avoid pumping the grease gun violently with resulting high delivery pressure.**
  - **Use NLGI grade 2 grease.**
  - **Before storage at the end of the season remove any grease that has accumulated inside the CV joint shield.**
- **Replace worn or damaged parts with genuine Bondioli & Pavesi spare parts.**
  - **Do not modify or tamper with any part of the driveline.**
  - **For any operations not explained in this manual, consult your implement dealer or manufacturer, or your local Bondioli & Pavesi representative.**

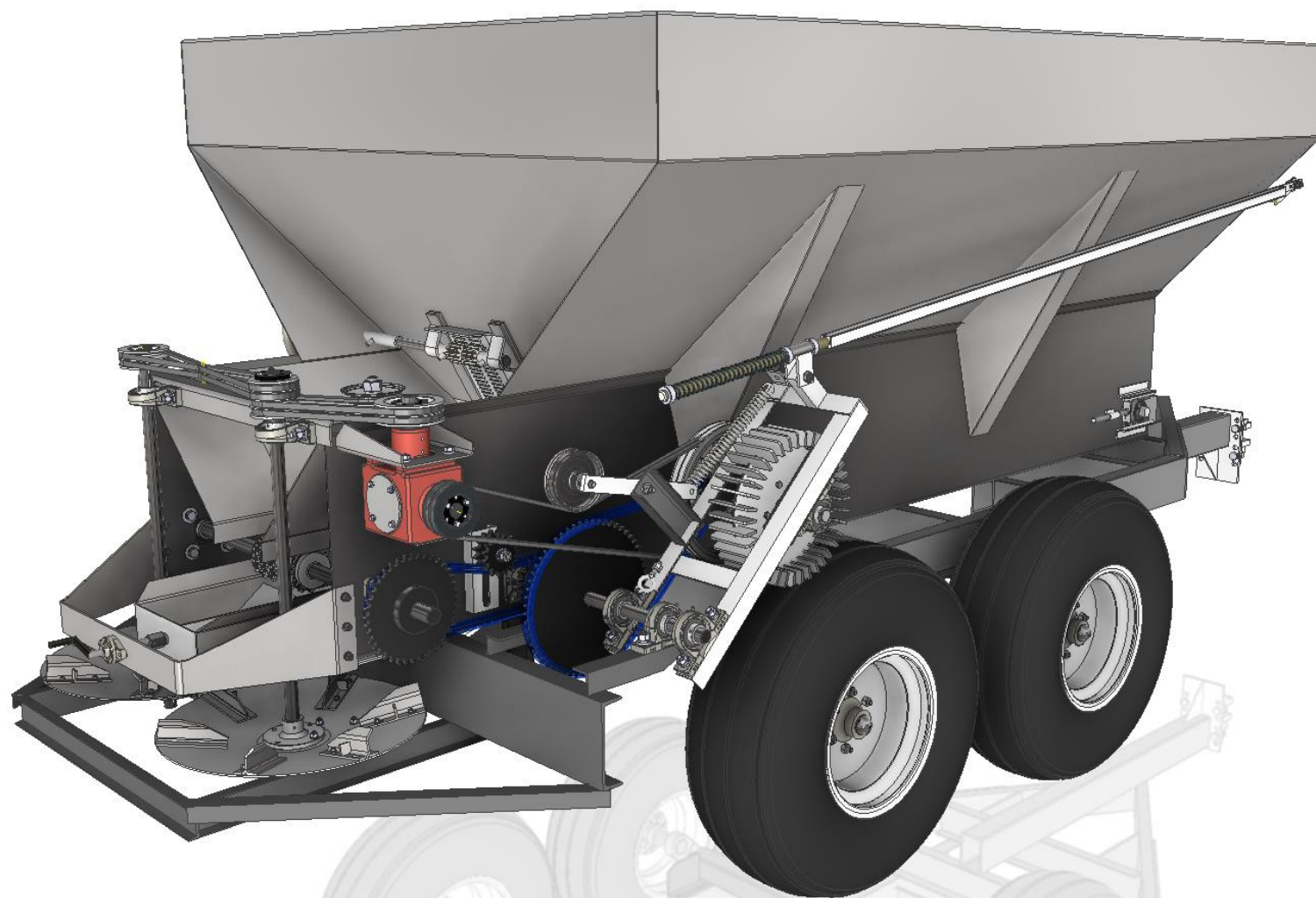


# **Section 1**

**Basic**

**Information**

**PT-10 & 12 FSS**





**Fertilizer @ 65 #**

	<b>PT-10 FSS</b>	<b>PT-12 FSS</b>
<b>Hopper Capacity</b>	<b>154 Cubic Ft.</b>	<b>185 Cubic Ft.</b>
<b>Payload</b>	<b>10,000 lbs.</b>	<b>12,000 lbs.</b>



**CAUTION**

**PT-10 FSS - 5 TON  
MAXIMUM CAPACITY**

**PT-12 FSS - 6 TON  
MAXIMUM CAPACITY**

**DO NOT OVERLOAD**



# **Section 2**

## **PTO Drive Spinners**

DRIVELINE SHOWN W/ UNISHEILD  
(TELESCOPING TYPE)

The diagram illustrates the driveline components of a telescoping type Unishield. The components are labeled as follows:

- A: Main vertical shaft
- B: Coupling component
- C: Coupling component
- D: Horizontal shaft
- E: Coupling component
- F1: Coupling component
- F2: Coupling component
- G: Horizontal shaft
- H: Horizontal shaft
- I: Coupling component
- J: Vertical shaft
- K: Coupling component
- L: Coupling component
- M: Coupling component
- N: Horizontal shaft
- O: Coupling component
- P: Coupling component
- Q: Vertical shaft
- R: Coupling component
- S: Coupling component
- T: Coupling component
- U: Coupling component
- V: Coupling component
- W: Coupling component

## PTO Drive Spinners Parts List

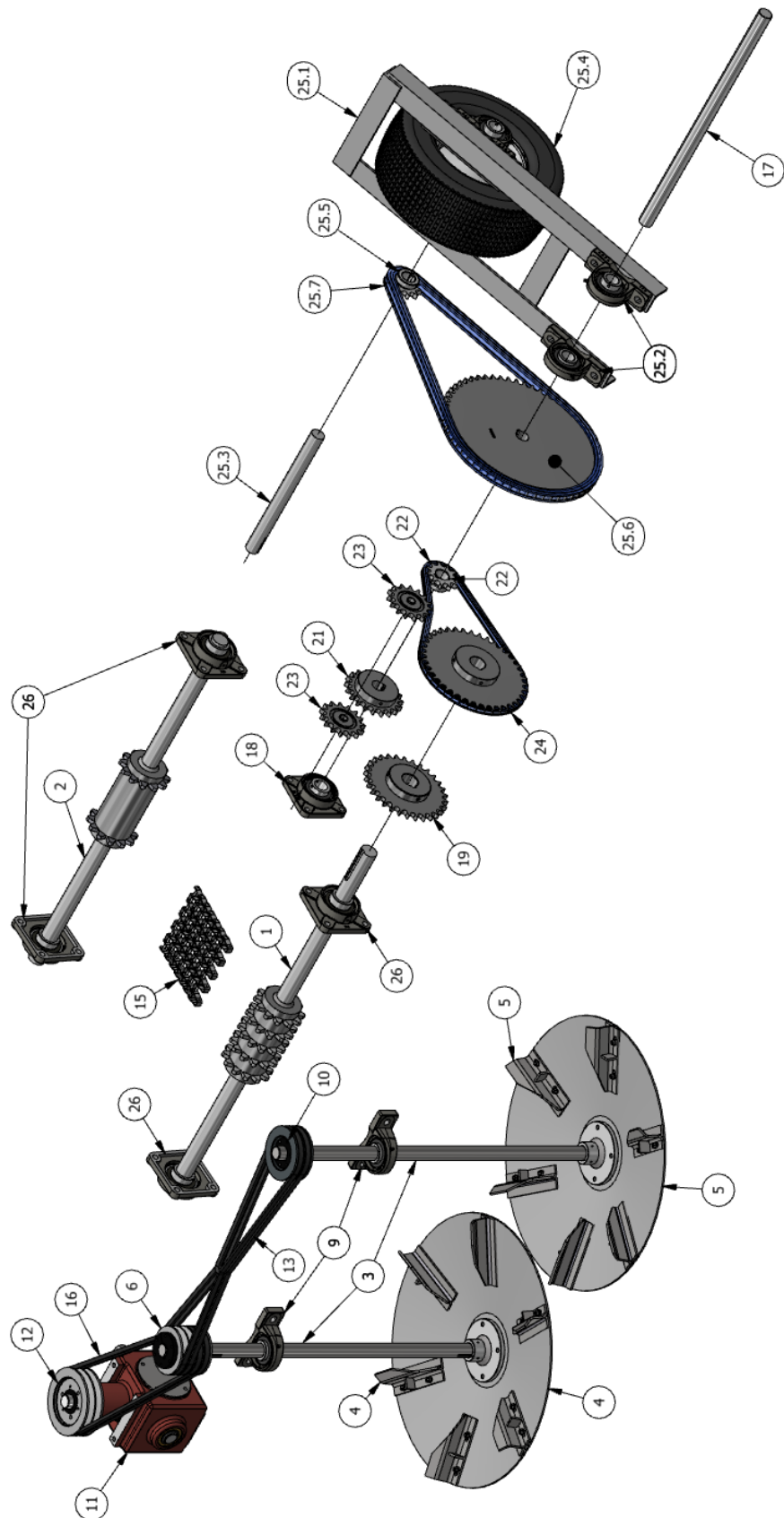
Ref.	Part Number	Description
A)	200-2-018A	48" PTO Telescoping Shaft
B)	300-FL-126	11" Shaft for Pulley
C)	UPC-207-20	1-1/4" Pillow Block Bearing
D)	1100-1-107	B-67 V-Belts (540 PTO)
*	1100-1-111	B-69 V-Belts (1000 PTO)
E)	PTF-13	Retaining Ring
F1)	1100-2-202	2 B - 5.6 SDS Pulley (540 PTO)
*	1100-2-215	1-1/4" SDS Bushing
*	1100-2-201	2 B - 4.4 SH Pulley (1000 PTO)
*	1100-2-214	1-1/4" SH Bushing
F2)	1100-2-202	2 B - 5.6 SDS Pulley (540 PTO)
*	1100-2-215	1-1/4" SDS Bushing
*	1100-2-197	2 B - 4.8 SDS Pulley (1000 PTO Top of Gear Box)
*	1100-2-215	1-1/4" SDS Bushing
G)	1100-2-204	2 B - 8.6 SK Pulley (540 PTO)
*	1100-2-216	1-1/4" SK Bushing
*	1100-2-199	2 B - 11.0 SK Pulley (1000 PTO)
*	1100-2-216	1-1/4" SK Bushing
H)	200-2-023	PTO Drive Line 1-1/4" Shaft (Specify Length)
I)	200-2-002	Universal Joint (7/8" Hex x 1-1/4" Round)
J)	200-2-015	7/8" Hex Shaft (Specify Length)
K)	300-C-026	Cradle Bonnet
*	300-C-027	Cradle Pin
L)	1100-1-102	B-39 V-Belts (540 PTO)
M)	1100-2-203	4 B - 4.4 Pulley
*	1100-2-213	1-1/4" SD Bushing
N)	1100-1-105	B-62 V-Belts (Standard Set-up)
O)	1100-2-201	2 B - 4.4 SH Pulley (Standard Set-up)
*	1100-2-214	1-1/4" SH Bushing
P)	300-1-207	PTO Drive Fan Shaft – 33" Long
Q)	300-FL-125	Cradle Shaft – 23-1/2" x 1-1/4"
R)	300-FT-010	Flow Divider S.S. (Specify Floor Width)
S)	PTF-71-2RZ	PTF Spinner Gear Case
T)	300-FL-101-L	24" Spinner Disc (Only) 7 Ga. Mild Steel (L.H.)
**	300-FL-102-L	24" Spinner Disc (Only) S.S. (L.H.)
U)	300-FL-101-R	24" Spinner Disc (Only) 7 Ga. Mild Steel (R.H.)

<b>**</b>	<b>300-FL-102-R</b>	<b>24" Spinner Disc (Only) S.S. (R.H.)</b>
<b>V)</b>	<b>300-1-208</b>	<b>Spacer - Lock Collar for 1-1/4" Shaft</b>
<b>W)</b>	<b>UCF-207-20</b>	<b>1-1/4" 4 Bolt Flange Bearing</b>
<b>*</b>	<b>300-1-126</b>	<b>Front Belt Guard (540 PTO)</b>
<b>*</b>	<b>300-1-126</b>	<b>Front Belt Guard (1000 PTO)</b>
<b>*</b>	<b>300-1-127</b>	<b>Rear Belt Guard</b>

**\* Not Shown**

**\*\* Optional**

## Ground Wheel Drive Train Basic Parts Illustration

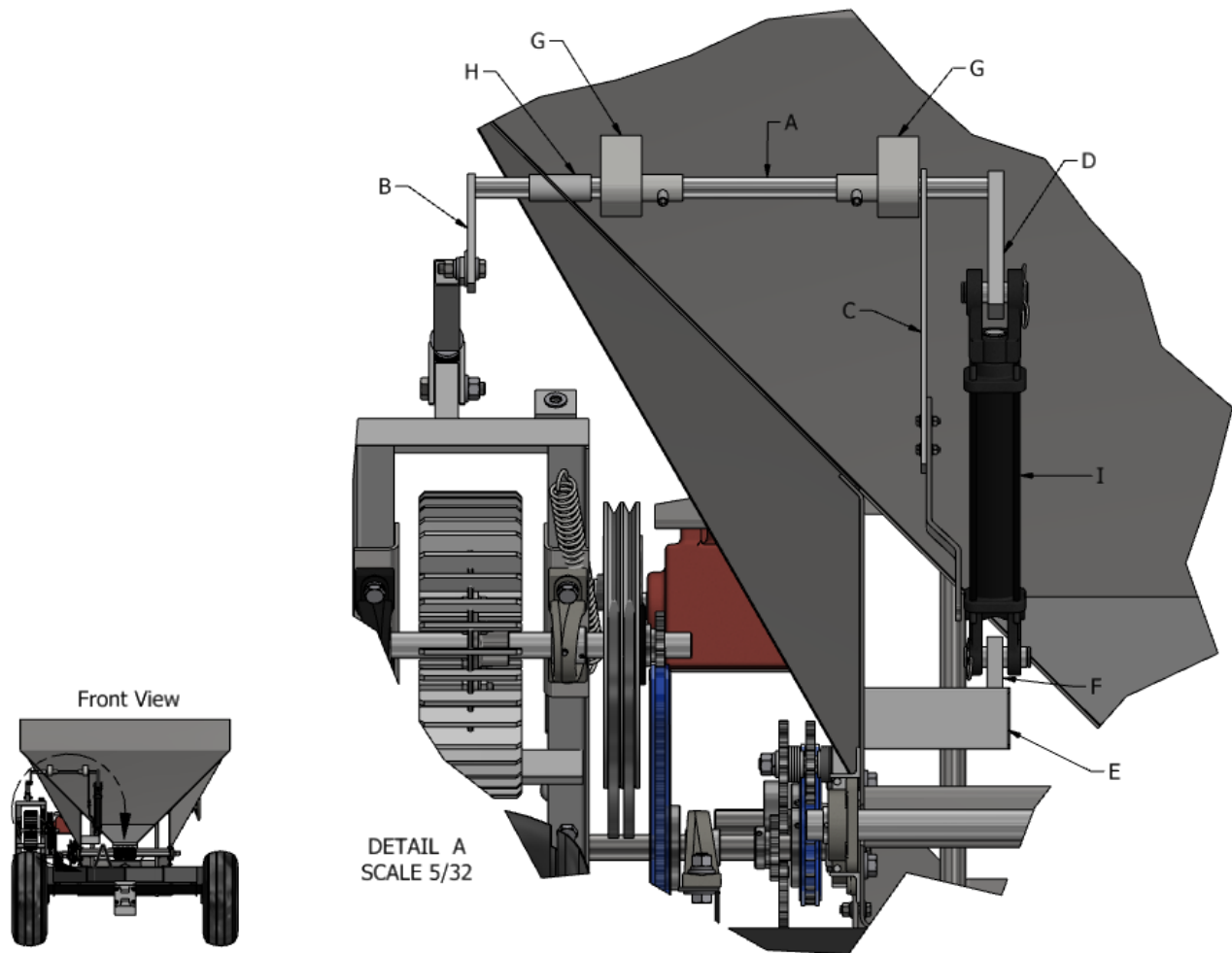


# Ground Wheel Drive Train Basic Parts Illustration

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	HWC-R-0834 Rear roller	Rear Roller
2	1	PTFSS-F-0834 Front roller	Front Roller
3	2	300-1-207	37in Fan Shaft
4	1	300-FL-101-L	24" Spinner Disc (LH)
5	1	300-FL-101-R	24" Spinner Disc (RH)
6	1	1100-2-203	4B-4.4 SD Pulley
9	4	UCP-207-20	1 1/4" 2 BOLT FLANGE BEARING
10	1	1100-2-201	2 B-4.4-SD PULLEY
11	1	PTF-71-2RZ-FP	SPINNER GEAR CASE
12	1	SB-5.6 SDS	2-B-5.6-SDS PULLEY
13	2	100-1-105	B-62 V-belt
15	1	500-3-305	8" Mesh Chain
16	2	1100-1-102	B-39 V-belt
17	1	300-FT-038	GW SHAFT - 9 PT
18	1	UCF-207-20	1 1/4" 4 BOLT FLANGE BEARING
19	1	700-1-109	60 BS 30 X 1 1/2" SPROCKET
21	1	700-1-106	60 BS 20 X 1 1/4" SPROCKET
22	1	700-1-103	60 BS 11 X 1 1/4" SPROCKET
23	2	700-1-121	#60 Idler Sprocket
24	1	500-1-101 (Black Chain) 500-1-102 (SS Chain)	#60 Chain
25.1	1	Full press wheel frame	
25.2	4	UCP-207-20	1 1/4" 2 BOLT FLANGE BEARING
25.3	1	300-FT-038A	14" X 1-1/4" Shaft
25.4	1	800-1-108 (16X6.5-8 Rubber Tire & Wheel)	300-1-117 (Metal Press Wheel-16")
25.5	1	700-1-103	60 BS 11 X 1 1/4" SPROCKET
25.6	1	700-1-115	60 BS 60 X 1 1/4" SPROCKET
25.7	1	500-1-101 Black Chain) 500-1-102 (SS Chain)	#60 Chain
26	4	UCF-208-24	1 1/2" 4 Bolt Flange Bearing



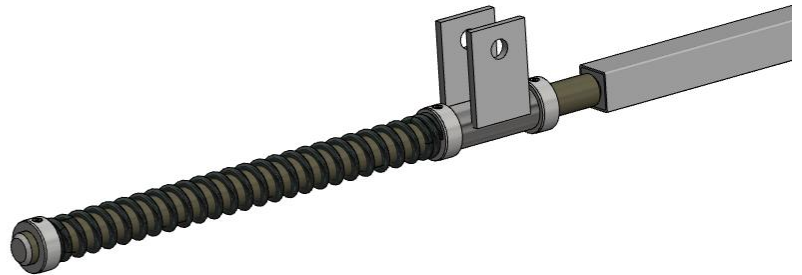
## Hydraulic Cylinder Engagement Assembly



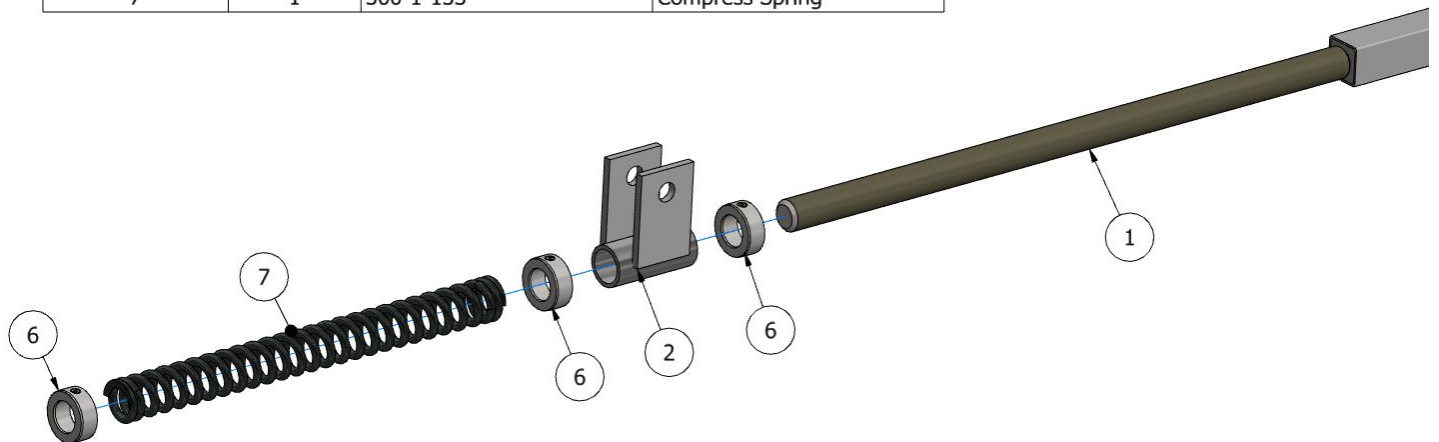
## Hydraulic Cylinder Engagement – Parts List

Ref.	Part Number	Description
A)	300-1-135	1" S.S. Rod – 25" Long
B)	300-1-136	Connecting Rod
C)	300-1-137	Manual Engagement Arm
D)	300-1-138	Top Cylinder Mount
E)	300-1-139	Lower Cylinder Brace
F)	300-1-140	Lower Cylinder Mount
G)	300-1-141	Engagement Rod Hanger
H)	300-1-142	Engagement Rod Pipe
I)	400-1-300	Hydraulic Cylinder – 8"

## Spring Loaded Activation Arm



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	300-1-130	Welded Arm Asy.
2	1	300-1-131	Plate pivot mount asy.
6	3	300-1-132	1" Locking collar
7	1	300-1-133	Compress Spring

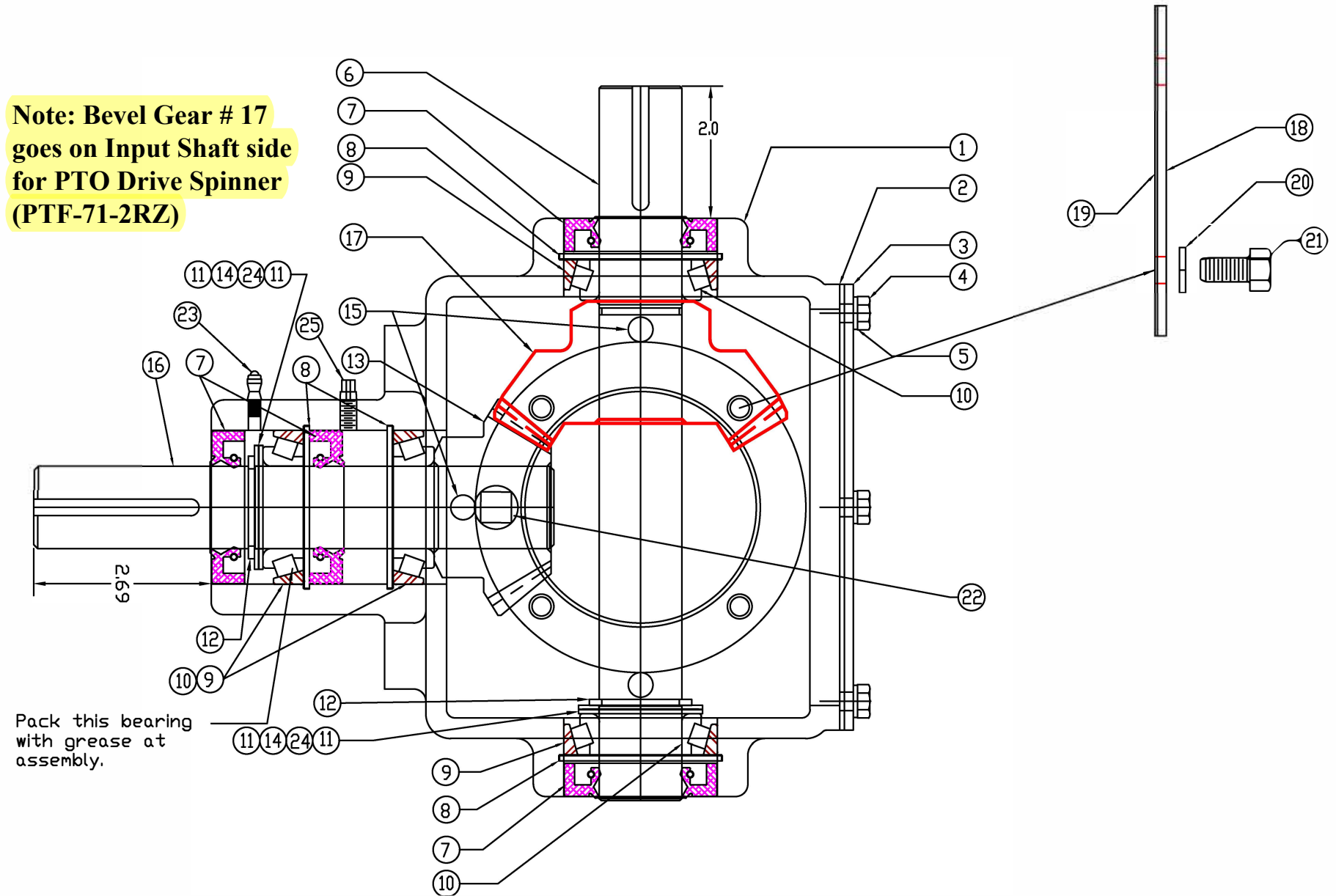


**PTF-71-2 RZ**  
**PTO Drive**  
**Spinner**  
**Gear Case**

**Assembly and Parts List**

## PTF-71-2RZ – Spinner Gear Case

**Note: Bevel Gear # 17  
goes on Input Shaft side  
for PTO Drive Spinner  
(PTF-71-2RZ)**



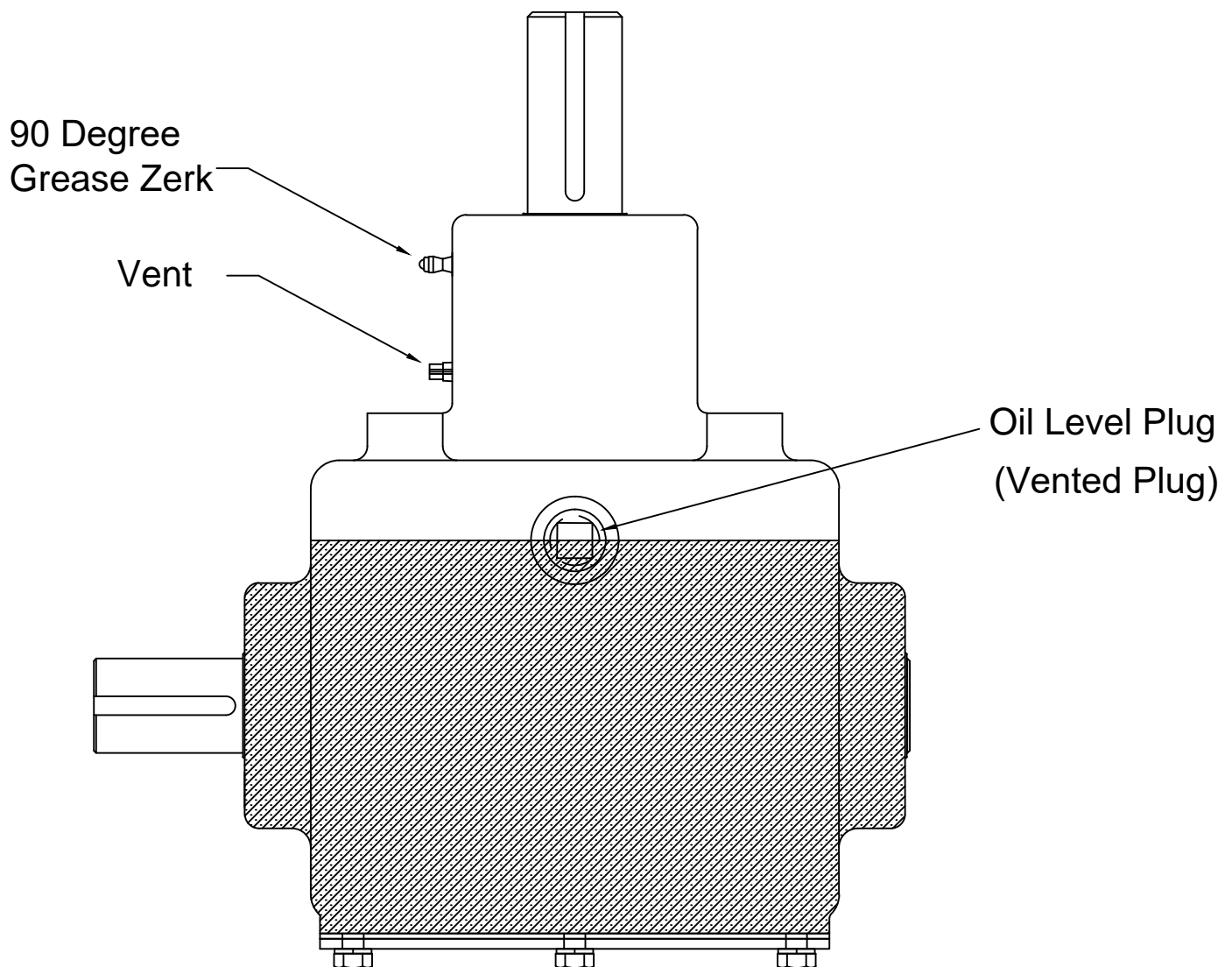
## PTF-71-2RZ – PTO Drive Spinner Gear Case - Parts List

Ref.	Part Number	Description	Qty.
1	PTF-1AZ	Housing	1
2	PTF-3	Gasket	1
3	PTF-2A	Cover	1
4	PTF-4	Cap screw	6
5	PTF-5	Lock Washer	6
6	PTF-6	Shaft	1
7	PTF-11	Oil Seal	4
8	PTF-12	Retaining Ring	4
9	PTF-10R	Race Bearing	4
10	PTF-10C	Cone Bearing	4
11	PTF-16	Thrust Washer	4
12	PTF-13	Retaining Ring	2
13	PTF-8P	Pinion	1
14	PTF-18A	Shim (0.005)	2
15	PTF-9	Pin	2
16	PTF-7A	Shaft	1
17	PTF-8B	Gear	1
18	PTF-2B	Cover	1
19	PTF-19B	Gasket	1
20	PTF-17	Lock Washer	4
21	PTF-15A	Cap screw	4
22	PTF-14	Pipe Plug	1
23	PTF-22	Zerk	1
24	PTF-18B	Shim (0.010)	2
25	TC-15	Vent Plug	1

# PTF-71-2 RZ Gear Case

## Oil Level and Grease Point

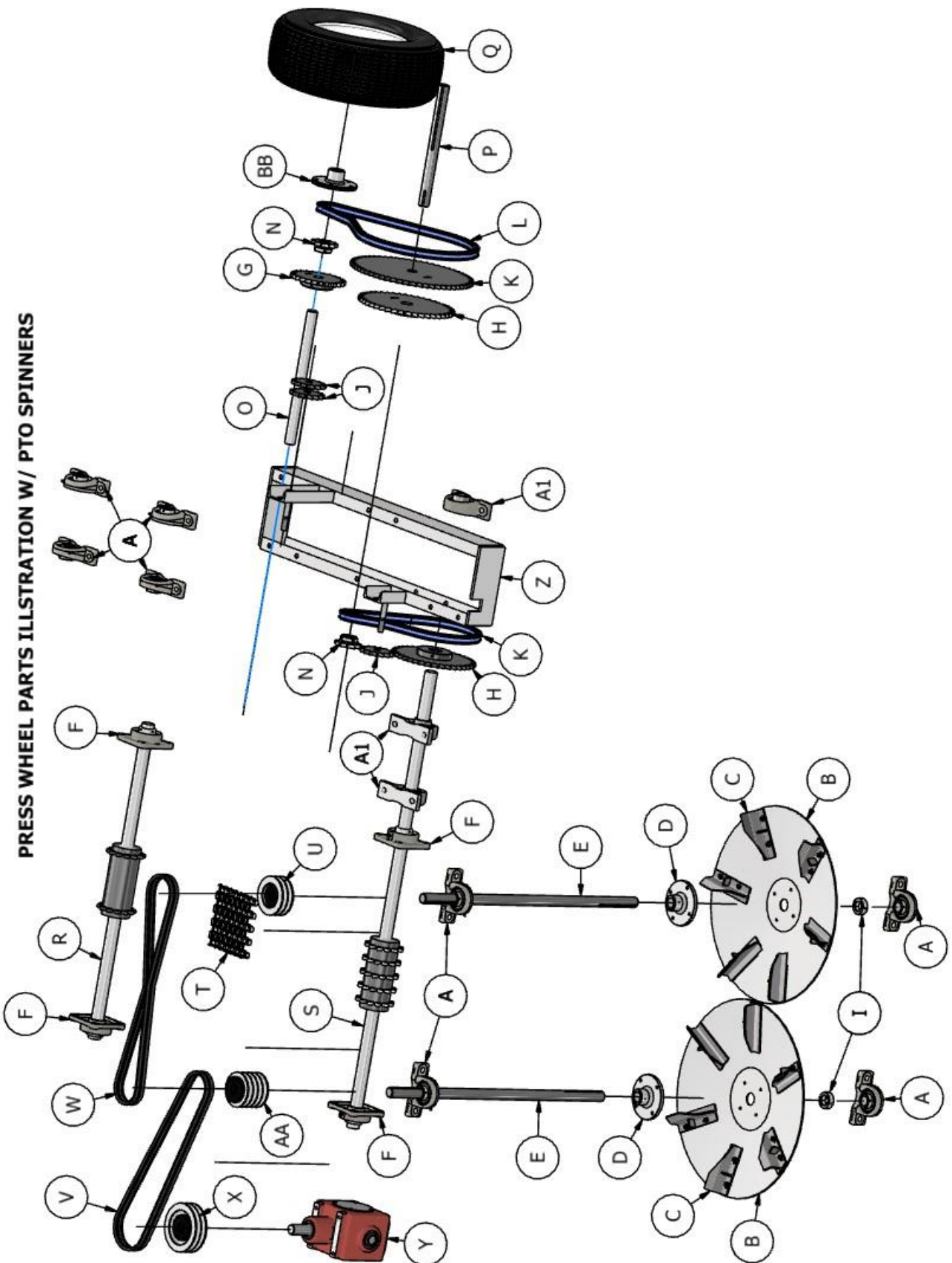
- Recommended 90W Gear Lubricant
- Check Gear Lube before using.
- Upper housing is factory greased but should Daily when in operation (2-3 pumps with manual grease gun)



**F/L Press  
Wheel  
Assembly  
and Parts List**

# Press Wheel Drive- PTO Drive Spinners 8" Chain

PRESS WHEEL PARTS ILLUSTRATION W/ PTO SPINNERS



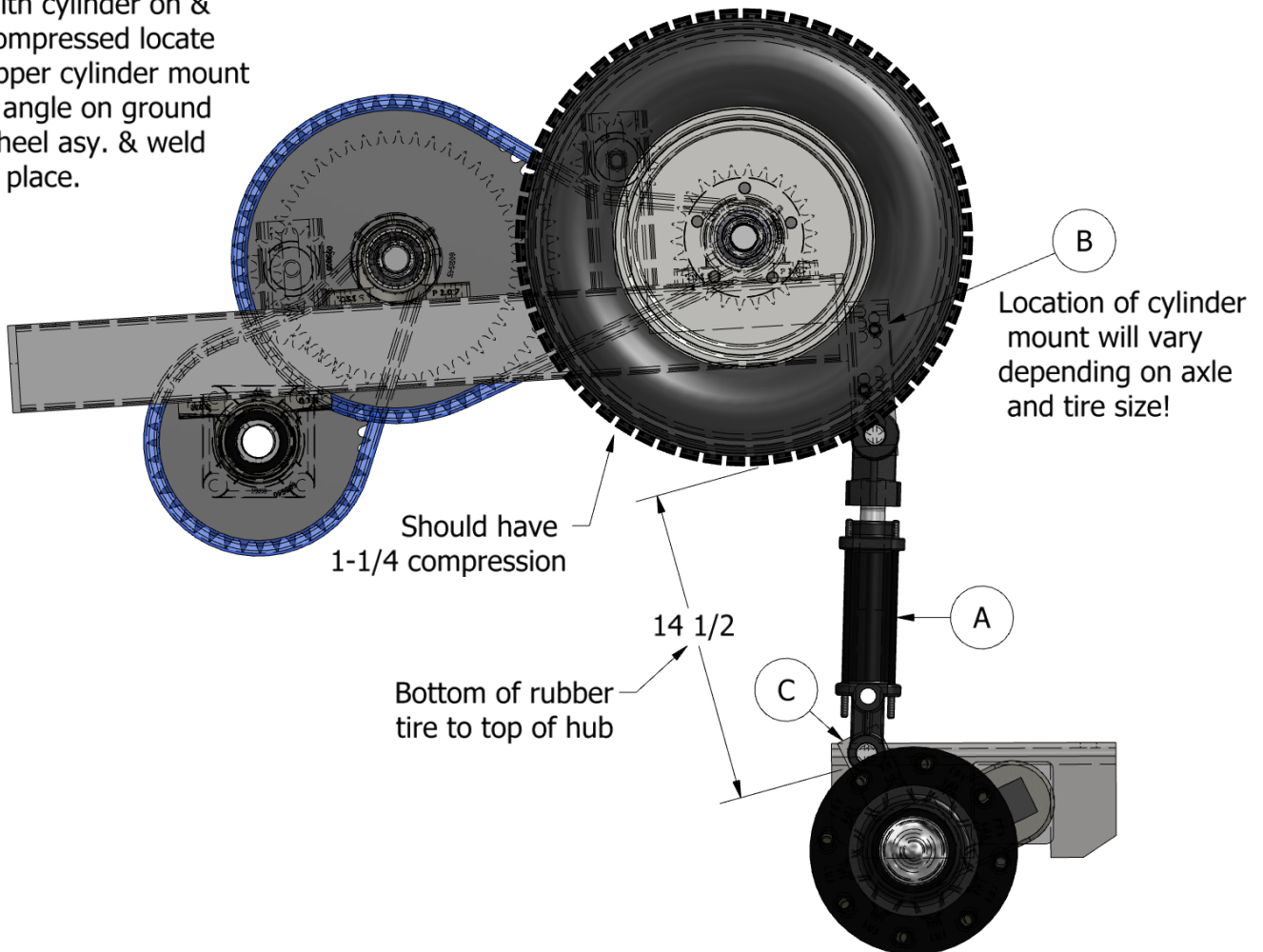


<b>Ref.</b>	<b>Part Number</b>	<b>Description</b>
<b>A</b>	<b>UCP-207-20</b>	<b>1-1/4" Pillow Block Bearing</b>
<b>A1</b>	<b>UCP-208-24</b>	<b>1-1/2" Pillow Block Bearing</b>
<b>B</b>	<b>300-FL-101-L</b>	<b>24" Spinner Disc (Only) 7 Ga. Mild Steel (L.H.)</b>
<b>**</b>	<b>300-FL-102-L</b>	<b>24" Spinner Disc (Only) S.S. (L.H.)</b>
<b>**</b>	<b>300-FL-101-R</b>	<b>24" Spinner Disc (Only) 7 Ga. Mild Steel (R.H.)</b>
<b>**</b>	<b>300-FL-102-R</b>	<b>24" Spinner Disc (Only) S.S. (R.H.)</b>
<b>C</b>	<b>300-FL-107-L</b>	<b>F/L Spinner Blade Mild Steel (L.H.)</b>
<b>**</b>	<b>300-FL-108-L</b>	<b>F/L Spinner Blade Heat Treated (L.H.)</b>
<b>**</b>	<b>300-FL-109-L</b>	<b>F/L Spinner Blade S.S. (L.H.)</b>
<b>**</b>	<b>300-FL-107-R</b>	<b>F/L Spinner Blade Mild Steel (R.H.)</b>
<b>**</b>	<b>300-FL-108-R</b>	<b>F/L Spinner Blade Heat Treated (R.H.)</b>
<b>**</b>	<b>300-FL-109-R</b>	<b>F/L Spinner Blade S.S. (R.H.)</b>
<b>D</b>	<b>300-FL-112</b>	<b>4 Bolt Fan Hub</b>
<b>*</b>	<b>300-FL-112A</b>	<b>4 Bolt Fan Hub Stainless Steel</b>
<b>E</b>	<b>300-1-207</b>	<b>Fan Shaft – 33"</b>
<b>F</b>	<b>UCF-208-24</b>	<b>1-1/2" 4 Bolt Flange Bearing</b>
<b>G</b>	<b>700-1-108</b>	<b>60 BS 26 X 1-1/4" Sprocket</b>
<b>H</b>	<b>700-1-111</b>	<b>60 BS 40 X 1-1/2" Sprocket</b>
<b>I</b>	<b>300-1-208</b>	<b>Fan Shaft Lock Collar</b>
<b>J</b>	<b>700-1-121</b>	<b>#60 Idler Sprockets</b>
<b>K</b>	<b>500-1-101</b>	<b>#60 Chain</b>
<b>**</b>	<b>500-1-102</b>	<b>#60 Chain Stainless Steel</b>
<b>L</b>	<b>700-1-115</b>	<b>60 BS 60 X 1-1/4" Sprocket</b>
<b>M</b>	<b>700-1-112</b>	<b>60 BS 45 X 1-1/4" Sprocket</b>
<b>N</b>	<b>700-1-103</b>	<b>60 BS 11 X 1-1/4" Sprocket</b>
<b>O</b>	<b>300-FT-002C</b>	<b>L-1 1/4" GW Shaft – 17"</b>
<b>P</b>	<b>300-FT-002A</b>	<b>S-1 1/4" GW Shaft – 15"</b>
<b>Q</b>	<b>800-1-107</b>	<b>20.5 x 8 x 10 Tire &amp; Wheel</b>
<b>R</b>	<b>PTFSS-F-0834</b>	<b>Front Roller Assembly (8" Chain)</b>
<b>S</b>	<b>PTWC-8-565</b>	<b>Rear Roller Assemble (8" Chain)</b>
<b>T</b>	<b>500-3-305</b>	<b>8" S.S. Mesh Chain</b>
<b>U</b>	<b>1100-2-201</b>	<b>2 B - 4.4 SH Pulley</b>
<b>*</b>	<b>1100-2-214</b>	<b>SH – 1-1/4" Bushing</b>
<b>V</b>	<b>1100-2-202</b>	<b>2 B - 5.6 SDS Pulley</b>
<b>*</b>	<b>1100-2-215</b>	<b>SDS – 1-1/4" Bushing</b>
<b>W</b>	<b>1100-1-105</b>	<b>B-62 V-Belt</b>
<b>X</b>	<b>1100-1-102</b>	<b>B-39 V-Belt</b>
<b>Y</b>	<b>PTF-71-2RZ</b>	<b>PTF Spinner Gear Case</b>
<b>Z</b>	<b>300-FT-005</b>	<b>Ground Wheel Frame (Standard or Narrow Track)</b>
<b>AA</b>	<b>1100-2-203</b>	<b>4 B - 4.4 SD Pulley</b>
<b>*</b>	<b>1100-2-213</b>	<b>SD – 1-1/4" Bushing</b>
<b>BB</b>	<b>300-FT-004</b>	<b>Ground Wheel Hub 5 Bolt</b>
<b>* Not Shown</b>		<b>** Optional</b>

## Hydraulic Cylinder Engagement assembly

(View shown is for 16.5 tires)

With cylinder on & Compressed locate Upper cylinder mount & angle on ground wheel asy. & weld in place.



### Hydraulic Cylinder Engagement - Parts List

Ref.	Part Number	Description
A.	400-1-305	Hydraulic Cylinder-4"
B.	300-FT-048	Upper Cylinder Mount 6-5/8"
**	300-FT-049	Upper Cylinder Mount 10"
**	300-FT-050	Lower Cylinder Mount 8"
C.	300-FT-051	Lower Cylinder Mount 4"
**	300-FT-052	Lower Cylinder Mount 8"(bent)
**	300-FT-053	Lower Cylinder Mount 12"(bent)

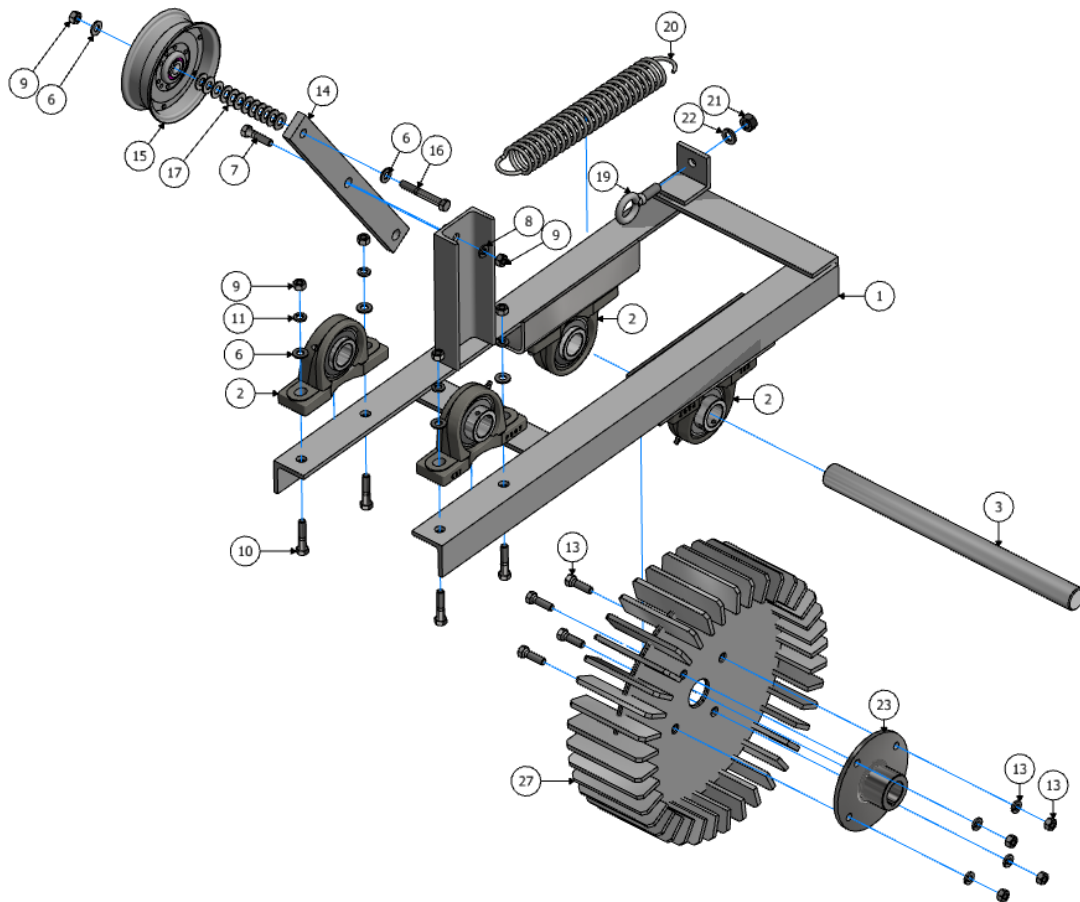
\*\* Option

# **Section 3**

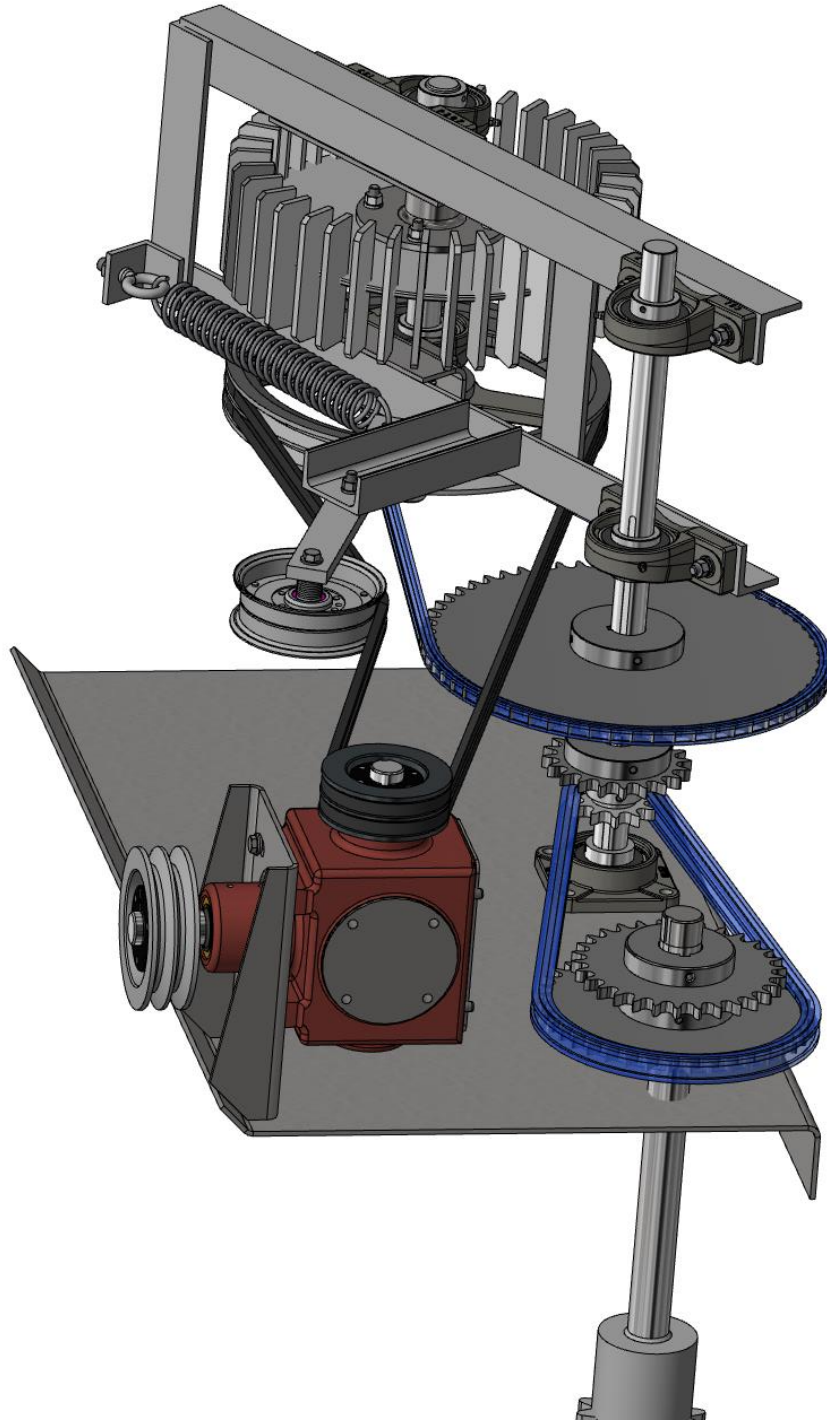
## **Full Press Wheel Drive Assembly**

# Full Pres Wheel Exploded View

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Full press wheel frame	
2	4	UCP-207-20	1 1/4" 2 BOLT FLANGE BEARING
3	1	300-FT-002	LOWER G/W SHAFT 1 1/4 X 16 1/2
6	19	ASTM F436 - 3/8	Washer A
7	2	ANSI/ASME B18.2.1 - 3/8-16 UNC - 1.5	Hex Bolt - UNC (Regular Thread - Inch)
8	1	ANSI B18.21.1 - 0.375	Helical Spring Lock Washers
9	10	ANSI B18.2.2 - 3/8 - 16	Hex Nuts (Inch Series) Hex Nut
10	7	ANSI/ASME B18.2.1 - 3/8-16 UNC - 1.75	Hex Bolt - UNC (Regular Thread - Inch)
11	7	ASME B18.21.1 - 3/8	Regular Helical Spring Lock Washers(Inch Series)
13	1	125-214-25	3/8" Bolt, 3/8 Nut, 3/8" Lock Washer
14	1	.5 X 14.25 flat bar tensioner pivot	
15	1	1100-2-212	F-1-4026-B IDLER PULLEY
16	1	ANSI/ASME B18.2.1 - 3/8-16 UNC - 2.75	Hex Bolt - UNC (Regular Thread - Inch)
17	12	ASTM F436 - 7/16	Washer A
19	1	Eye Hook For Spring	
20	1	300-FT-022	Hood Spring (GM)
21	1	ANSI B18.2.2 - 1/2 - 13	Hex Nuts (Inch Series) Hex Nut
22	1	ASME B18.21.1 - 1/2	Regular Helical Spring Lock Washers(Inch Series)
23	1	300-FL-112	4 BOLT FAN HUB, SPINNER
27	1	300-1-117	16.5 Metal Press Wheel

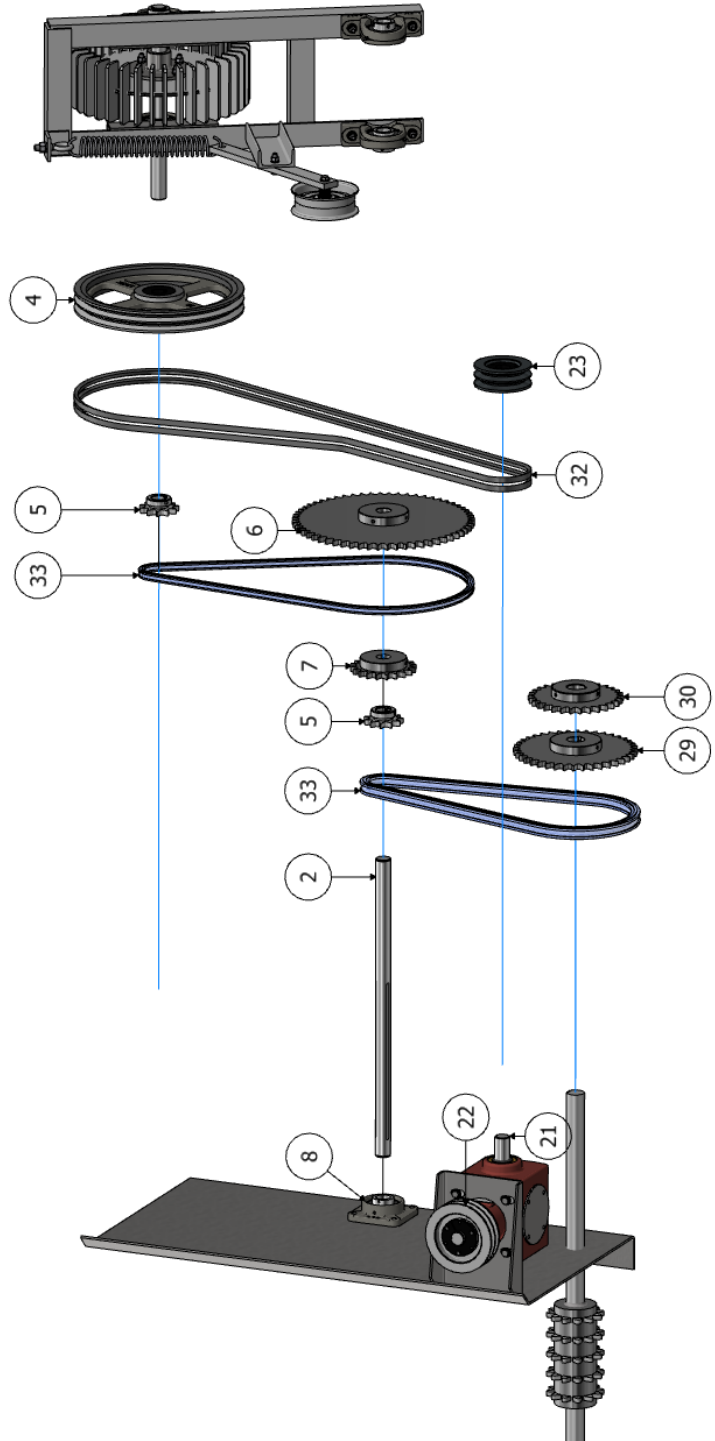


## Full Press Wheel Asy.

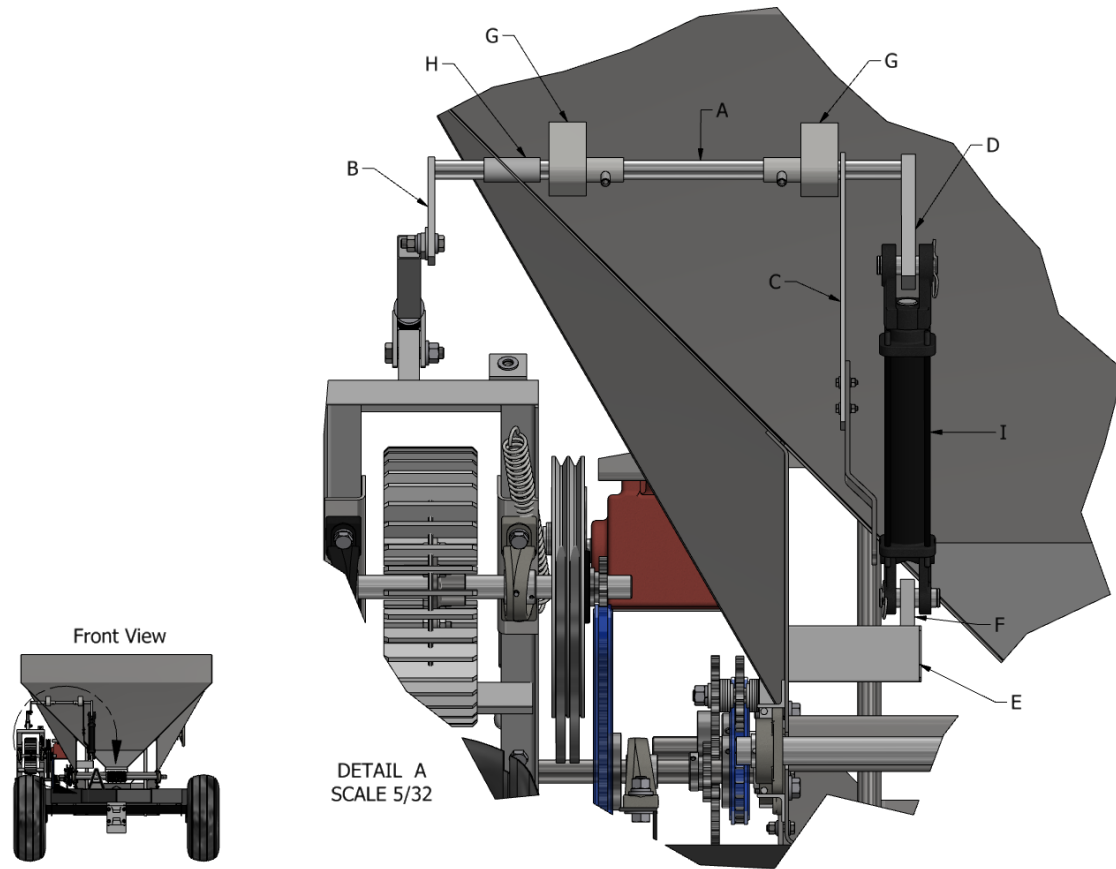


# Full Press Wheel

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	1	300-FT-038	GW SHAFT - 9 PT
4	1	1100-2-205	2B 13.6 Pulley
5	2	700-1-103	60 BS 11 X 1 1/4" SPROCKET
6	1	700-1-115	60 BS 60 X 1 1/4" SPROCKET
7	1	700-1-106	60 BS 20 X 1 1/4" SPROCKET
8	1	UCF-207-20	1 1/4" 4 BOLT FLANGE BEARING
21	1	PTF-71-2RZ-FP	SPINNER GEAR CASE
22	1	1100-2-202	2-B-5.6-SDS PULLEY
23	1	1100-2-201	2 B-4.4-SD PULLEY
29	1	700-1-111	60 BS 40 X 1 1/2" SPROCKET
30	1	700-1-109	60 BS 30 X 1 1/2" SPROCKET
32	2	Belt, B97 (For 12.5 Tires) Belt B,96 (For 14L Tires)	V Belt
33	2	500-1-101 (black Chain) 500-1-102 (SS Chain)	#60 Chain Black or ss



## Hydraulic Cylinder Engagement Assembly



## Hydraulic Cylinder Engagement – Parts List

Ref.	Part Number	Description
A)	300-1-135	1" S.S. Rod – 25" Long
B)	300-1-136	Connecting Rod
C)	300-1-137	Manual Engagement Arm
D)	300-1-138	Top Cylinder Mount
E)	300-1-139	Lower Cylinder Brace
F)	300-1-140	Lower Cylinder Mount
G)	300-1-141	Engagement Rod Hanger
H)	300-1-142	Engagement Rod Pipe
I)	400-1-300	Hydraulic Cylinder – 8"

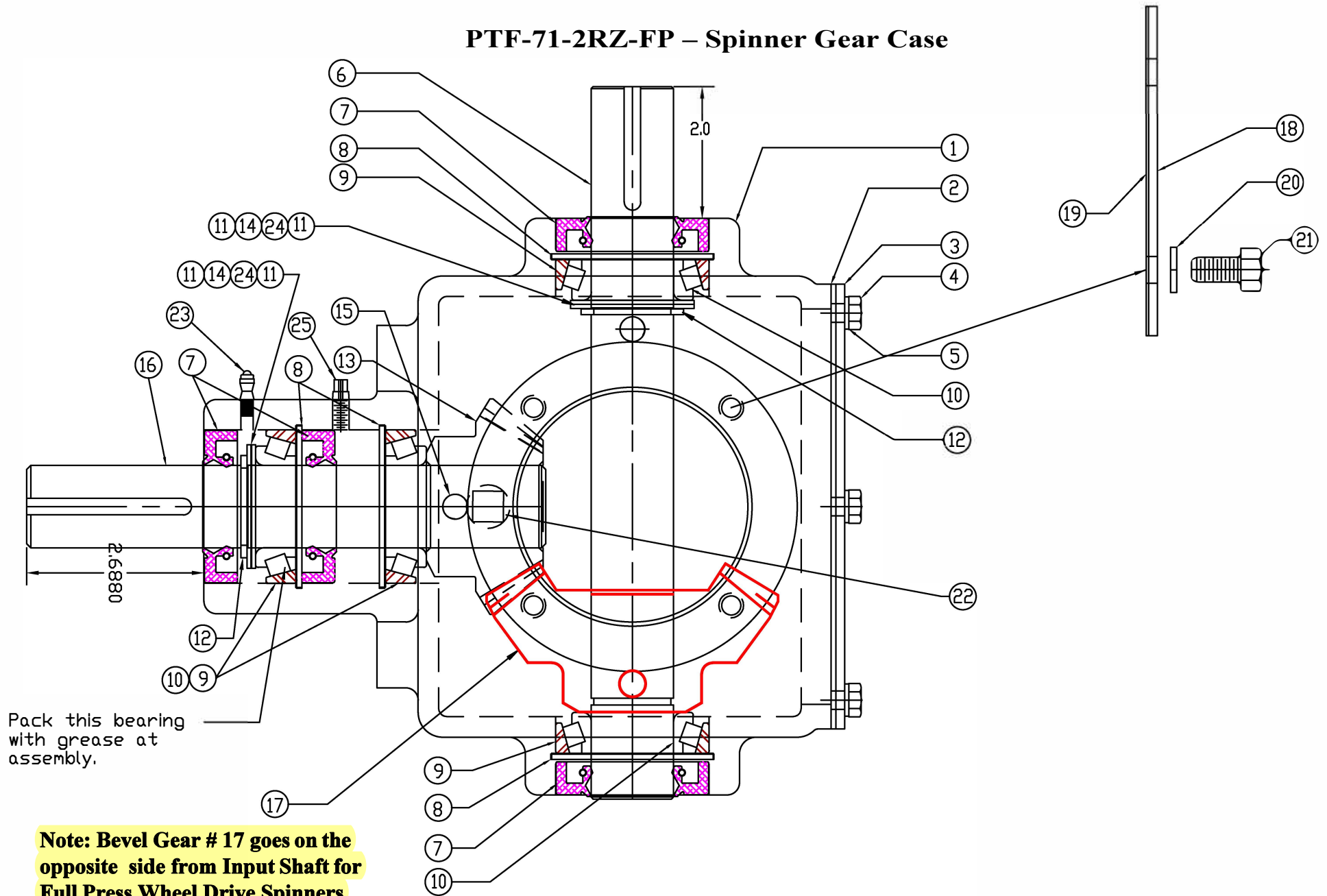




**PTF-71-2 RZ-FP**  
**Full Press**  
**Wheel Drive**  
**Spinner Gear**  
**Case**

**Assembly and Parts List**

# PTF-71-2RZ-FP – Spinner Gear Case



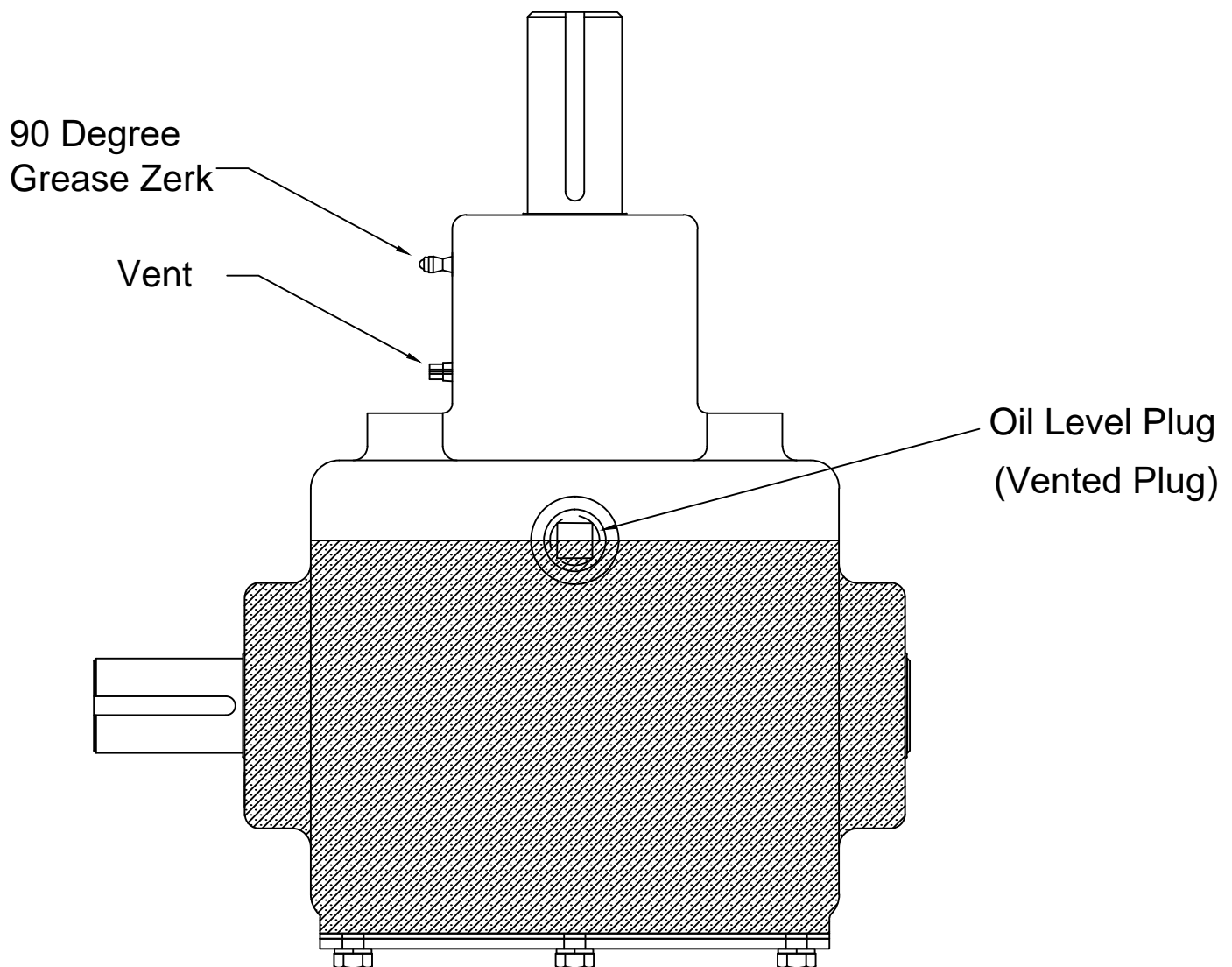
## **PTF-71-2RZ-FP – Spinner Gear Case - Parts List**

<b>Ref.</b>	<b>Part Number</b>	<b>Description</b>	<b>Qty.</b>
1	PTF-1AZ	Housing	1
2	PTF-3	Gasket	1
3	PTF-2A	Cover	1
4	PTF-4	Cap screw	6
5	PTF-5	Lock Washer	6
6	PTF-6	Shaft	1
7	PTF-11	Oil Seal	4
8	PTF-12	Retaining Ring	4
9	PTF-10R	Race Bearing	4
10	PTF-10C	Cone Bearing	4
11	PTF-16	Thrust Washer	4
12	PTF-13	Retaining Ring	2
13	PTF-8P	Pinion	1
14	PTF-18A	Shim (0.005)	2
15	PTF-9	Pin	2
16	PTF-7A	Shaft	1
17	PTF-8B	Gear	1
18	PTF-2B	Cover	1
19	PTF-19B	Gasket	1
20	PTF-17	Lock Washer	4
21	PTF-15A	Cap screw	4
22	PTF-14	Pipe Plug	1
23	PTF-22	Zerk	1
24	PTF-18B	Shim (0.010)	2
25	TC-15	Vent Plug	1

# PTF-71-2 RZ Gear Case

## Oil Level and Grease Point

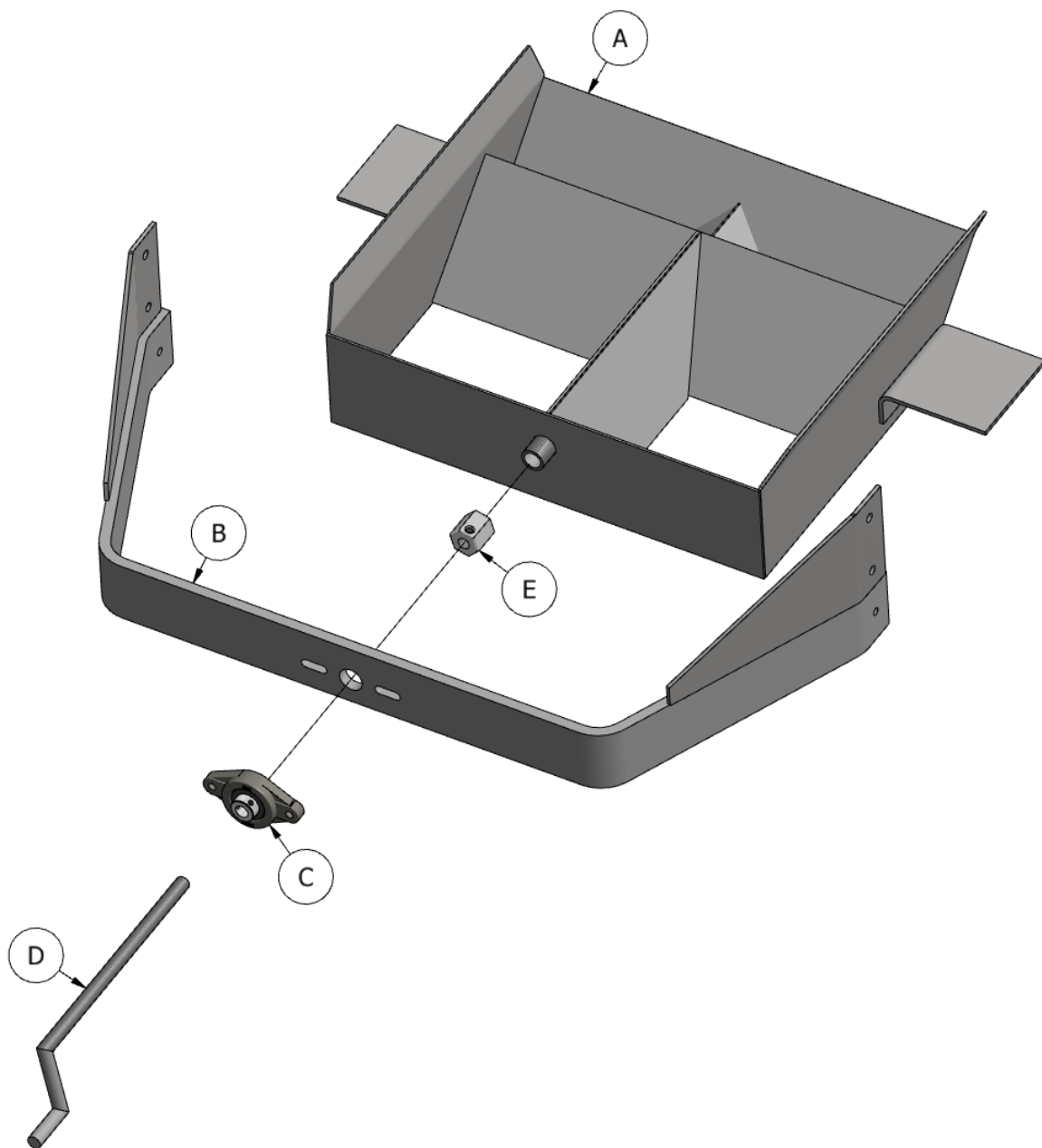
- Recommended 90W Gear Lubricant
- Check Gear Lube before using.
- Upper housing is factory greased but should Daily when in operation (2-3 pumps with manual grease gun)



# **Section 4**

## **Flow Divider Assembly**

# Flow Divider Exploded View



## **Flow Divider – Parts List**

	<b>Part #</b>	<b>Description</b>
<b>A</b>	<b>300-FT-010</b>	<b>Flow Divider Assembly S.S. (Specify Floor Width When Ordering)</b>
<b>B)</b>	<b>300-FT-011</b>	<b>Flow Divider Bar S.S.</b>
<b>C)</b>	<b>UCFL-204-10</b>	<b>5/8" Flange Bearing</b>
<b>D)</b>	<b>300-FT-012</b>	<b>Flow Divider Adjustment Rod</b>
<b>E)</b>	<b>300-FT-013</b>	<b>Flow Divider Hex Nut w/ Grease Zerk</b>
<b>*</b>	<b>300-FT-019</b>	<b>Flow Divider Gauge</b>

**\*Not Shown**



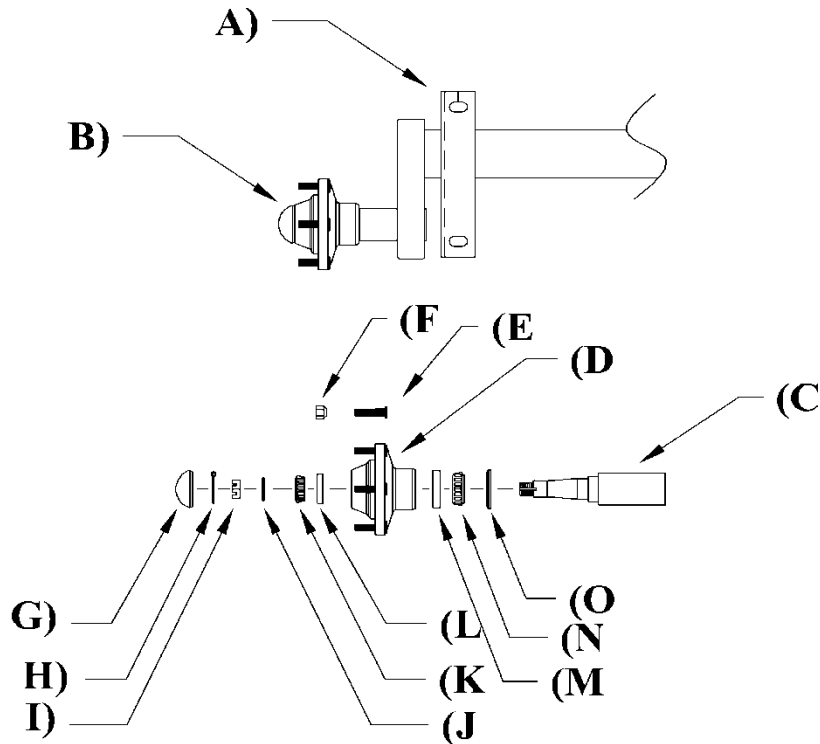


# **Section 5**

## **Axle Assembly**

# 7,000# Torsion Axle

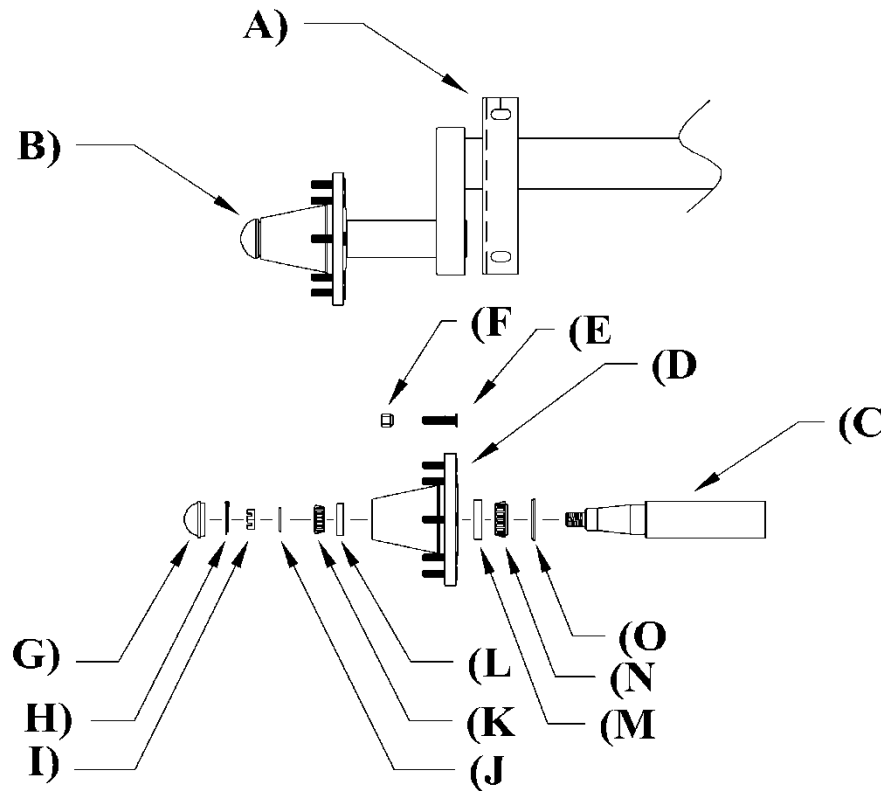
## 7,000 LB. AXLES AXLE-HUB ASSY.



Ref.	Part Description	Part Number
A	7000 # Axle Assembly Complete (Standard)	800-2-119
B	6 Bolt Hub Assy.	800-2-104
C	Spindle	800-2-115
D	Hub Only	800-2-103
E	Wheel Stud	800-2-118
F	Wheel Nut	800-2-117
G	Hub Cap	800-2-107
H	Cotter Pin	800-2-102
I	Slotted Nut	800-2-114
J	Washer	800-2-116
K	Outer Cone (LM-67048)	800-2-111
L	Outer Race (LM-67010)	800-2-112
M	Inner Race (LM-501310)	800-2-109
N	Inner Cone (LM-501349)	800-2-108
O	Oil Seal	800-2-113

# 10,000# Torsion Axle

## 10,000 LB. AXLES AXLE-HUB ASSY.



Ref.	Part Description	Part Number
A	10000 # Axle Assembly Complete (Standard)	800-3-116
B	8 Bolt Hub Assy.	800-3-102
C	Spindle	800-3-111
D	8 Bolt Hub Only	800-3-101
E	Wheel Stud	800-3-114
F	Wheel Nut	800-3-113
G	Hub Cap	800-3-103
H	Cotter Pin	800-3-115
I	Spindle Nut	800-3-109
J	Washer	800-3-112
K	Outer Cone (LM-501349)	800-3-106
L	Outer Race (LM-501310)	800-3-107
M	Inner Race (LM-506810)	800-3-105
N	Inner Cone (LM-506849)	800-3-104
O	Oil Seal	800-3-108

# Tire and Wheel Combinations

Axle	Bolt Pattern	Tire Size	Ply	Wheel Size	Air Pressure (psi)	Tire Part #	Wheel Part #	Tire and Wheel Part #
7000 #	6	12.5L x 15	8	15 x 10 LB	36	800-1-101	800-1-109	800-1-119
7000 #	6	14L x 16.1	8	16.1 x 11 C	32	800-1-102	800-1-110	800-1-120
7000 #	6	Highway						
10000#	8	16.5L x 16.1	10	16.1 x 14 C	36	800-1-103	800-1-111	800-1-121
10000#	8	11R-24.5						

## Lug Nut Torque Specifications (ft-lbs)

Axle	Stud Size	Part Number	Torque (ft-lbs)
7000 #	9/16"	800-2-118	110-125
10000#	5/8"	800-3-114	125-140

# **Section 6**

## **Basic Set-Up & Operation**

## **Basic Operation of a Pull Type Spreader**

- 1) Make sure that PTO shaft and/or hydraulic hoses are connected properly.
- 2) Raise gate for desired rate of application.
- 3) Adjust material divider accordingly.
- 4) Engage Hydraulic Remote/PTO control, once engaged, spinners should begin turning.
- 5) Engage press wheel.
- 6) Conduct a spread pattern pan test, and make any required adjustments.
- 7) You are now ready to spread.
- 8) Use the following guidelines if any adjustments are necessary.

## Setting Material Divider

Material Divider settings are very important to the accuracy of the spread pattern. Improper divider settings will cause light or heavy streaks in the field.

**Material Divider should be set following these guidelines:**

- 1) Material Divider has an adjustment rod at the rear of the divider. Moving the divider “IN” or “OUT” will change the spread pattern.
- 2) Moving the Material Divider “OUT” will cause the spread pattern to be heavy on the outside of the spread swath.
- 3) Moving the Material Divider “IN” will cause the spread pattern to be heavy in the middle of the spread swath.

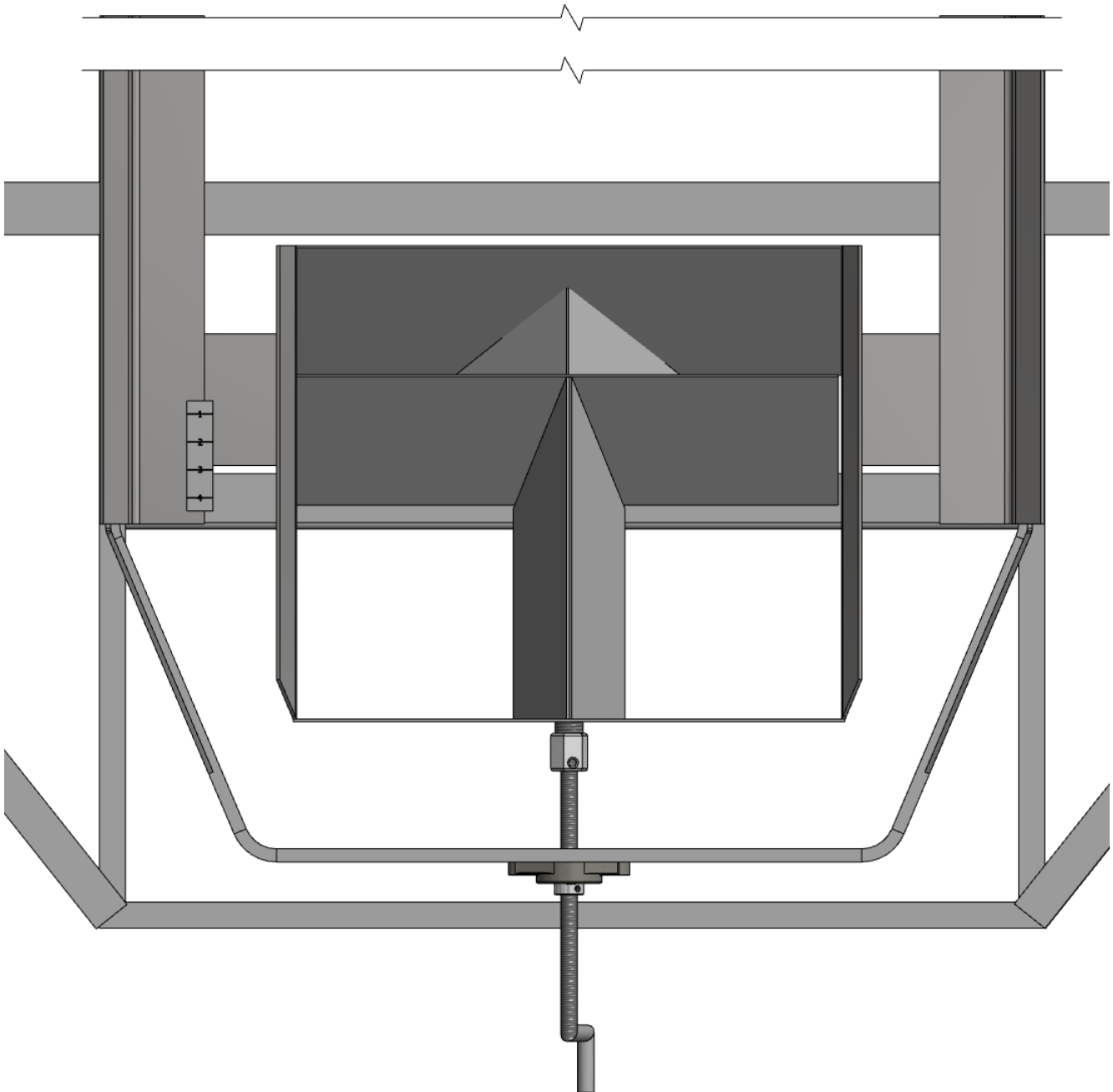
**Material Divider Settings:**

<u>Material</u>	<u>Setting</u>	<u>Pattern</u>
Blended Fertilizer	2-1/2"	50'
Ammonia Nitrate	3-1/4"	50'
Urea	3-3/4"	50'

**NOTE:** These are recommended settings and will vary according to material weight.

**NOTE:** Chandler Equipment Co. recommends each spreader to be tested, using a pan test kit, every season to ensure proper spread pattern.

## Flow Divider Assembly Overhead View





# **Section 7**

## **Maintenance & Troubleshooting**

## Extending the Life of Your Spreader through Proper Maintenance

We at Chandler Equipment Co. are pleased that you have selected our equipment. We feel, as we are sure you do, with the high cost of fertilizers, repairs, and parts, that proper maintenance of equipment should be a high priority.

This unit is a major investment and must be maintained properly for years of excellent service. Listed below are some of the areas that require constant attention:

- 1) A Chandler Fertilizer Spreader comes standard with a **STAINLESS STEEL MESH TYPE CHAIN**. Due to the construction of this chain it will stretch approximately 16 inches in the first few weeks of service. Adjustment can be made on your front roller to take care of the first few inches of stretch. Once the adjustment is used, back off on the adjustment rods and remove as much chain as possible. Removal of chain will probably be required a couple of times. After the initial stretch has been taken out, only occasional adjustment of the chain will be necessary. Adjust chain tension rods the same on both sides. When properly adjusted, the chain should just clear the cross members of spreader frame. Be sure to keep build up cleaned out from under the mesh chain.
- 2) Be sure to check **HYDRAULIC OIL** level daily. Located on the front of the oil tank is an oil temperature/ oil level gauge. The oil level should be maintained within 1 inch of the black line at the top of the gauge. Never fill the tank past the black line or allow oil level to get below the red line as this could damage the hydraulic system of your spreader.
- 3) Grease bearings and U-joints daily when unit is in use.
- 4) Maintain proper lubricant level in gear case. At first sign of an oil seal leak, replace immediately.
- 5) Spreader body should be washed down occasionally and especially when not to be used for an extended period of time. Wash with 4 parts fuel oil and 1 part 10 W motor oil.
- 6) Be sure to run the material divider throughout its entire adjustment range daily and keep adjustment rod greased. Doing so will maintain proper adjustment function.
- 7) Spinner Assembly Maintenance
  - A) Spinner Blades
    - The spinner blades are a wearable item and must be checked regularly for wear. If spinner blades are worn, bent or have holes, replace immediately for proper spread pattern.
  - B) Spinner Disc
    - Check spinner disc daily for wear. If spinner disc are worn or do not spin true, replace immediately for proper spread pattern.
  - C) Spinner Bearings
    - Check spinner bearings daily for wear and movement. Replace spinner bearing immediately if there is any movement in bearing. This can cause serious damage to spinner disc and motors. **DO NOT OVER GREASE**

#### D) Spinner Motors

- Check spinner motor seals daily for leaks. If spinner motor seal is leaking replace immediately. This could cause serious damage to hydraulic system and spinner motor.

#### 8) Material Divider Maintenance

- A) It is necessary for the material divider and spinners to be clean at all times.
- B) Where excessive moisture exists it may be necessary to clean the material divider and spinners while in the field to achieve the best possible spread pattern.
- C) The material divider plays an important part in developing the proper spread pattern. This divider is adjustable "in" and "out".
- D) Proper adjustment is critical. Be sure to run the material divider throughout its entire adjustment range daily and keep adjustment rod greased. Doing so will maintain proper adjustment function.

## Troubleshooting Procedures

The following investigation recommendations are given you to assist in simple repairs. To effectively troubleshoot these areas there are only two (2) special instruments that will probably not be found in a mechanic's tool box - these are - 0-1500 RPM hand tach and a 0-3000 PSI pressure gauge. These items can normally be purchased locally but if you have problems obtaining these items they can be purchased from Chandler Equipment Co.

<b>Description</b>	<b>Part Number</b>
Digital Hand Tach (0-1500 RPM)	300-FT-033
Hydraulic Pressure Gauge (0-3000 PSI)	400-1-351

The trouble shooting program outlined following has been expressed as simply as possible through the use of a manual but if any questions arise please do not hesitate to call. If, after all investigations have been carried out relating to your problem, and the problem remains, contact Chandler Equipment Co.

**Problem I:** Spinner speed very slow even when not spreading or not at all.

**Recommended Investigation:**

A) Basic Checks

- 1) Check to be sure indicator on flow control valve is located in its proper location (Refer to spinner speed and spread pattern instructions).
- 2) Check to be sure there is sufficient oil in tank and there is no restriction of any manner in line allowing oil flow from bottom of tank to pump.
- 3) Check spinner shaft bearings for proper lubrication and wear.
- 4) Check that keyways are properly in place on motor shafts.

If everything is in order proceed to investigation procedure **B**.

- B) Remove spool cap (3-7) from flow control valve. Remove other spool cap. From either side, push out spool and spring. Clean all items removed thoroughly and blow dry with air hose. Blow out housing areas thoroughly from which parts were removed.

**Reassembly:**

- 1) Replace spool from upper side of housing making sure hollow end goes in first. Spool should slide freely.
- 2) Insert spring from lower side of housing. Make sure end of spring goes up in hollow part of spool.
- 3) Replace lower spool cap making sure spring sits in recessed area of spool cap.
- 4) Replace upper spool cap.

If problem has not been eliminated, continue to investigation procedure **C**.

C) Remove retaining ring from flow control valve.

- 1) With punch and hammer, knock lever spool from valve body. **CAUTION** - Be sure to mark in some manner top of spool before removing.
- 2) Clean thoroughly, area of housing from which lever spool was removed.
- 3) Clean thoroughly the lever spool outer area and blow out all holes with high pressure air hose.

**Reassemble** as taken apart, making sure, spool is replaced with area you marked in the same position.

**If** problem has not been eliminated, continue to investigation procedure **D**.

**NOTE:** The following investigation should be carried out very carefully and exactly as outlined for there is no relief system available for this procedure and if pump is working properly excessive pressure will build up immediately and cause damage if instructions are not carried out precisely.

D) Setting pressure for spinners.

- 1) Run unit empty at ordinary operating speed (engine RPM's) for approximately 10 minutes, to allow hydraulic oil to reach operating temperatures.
- 2) Disengage PTO and install pressure gauge into "CF" port on flow control valve. (Refer to hydraulic flow control valve drawing – page 3-7)
- 3) Set lever on flow control valve on 10.
- 4) Engage P.T.O. Rev truck engine up to approximately 2000 RPM.
- 5) Slowly release clutch while watching pressure gauge.
- 6) Pressure gauge should read 2000 PSI.

**If** not, adjust pressure in accordance to investigation procedure **E**.

E) Adjusting Hydraulic Flow Control Valve Pressure.

- 1) Remove cap nut on flow control valve (located on top of valve)
- 2) Using a 5/16" Allen wrench turn adjustment screw "IN" to increase pressure or "OUT" to decrease pressure.
- 3) Turn adjustable screw on half turn, and then check pressure setting as outlined above.
  - i. Be sure to count number of turns you adjust screw.
- 4) Continue this procedure until pressure gauge reads 2000 PSI.
  - i. If a 2000 PSI reading is reached on the gauge replace relief valve cover nut.
  - ii. If screwing in on the relief adjusting screw had none or little effect on the pressure, back adjusting screw out to its original position.

**NOTE:** If unable to obtain 2000 PSI contact your local dealer or Chandler Equipment Service Department at 1-800-243-3319

**Problem II:** Spinners will not throw material far enough.

**Recommended Investigation:**

- A) Verify proper spinner speed.
- B) Check hydraulic pressure relief. (See Problem I – Investigation **D**)
- C) Check that spinner blade bolts are tight and properly in place.
- D) Check that the spinner discs are securely fastened.

**Problem III:** Improper spread pattern.

**Recommended Investigation:**

- A) Check setting of material divider.
- B) Check spinner disc and blades for wear.
  - a. Replace as needed.
- C) Check spinner speed.

**NOTE:** If problems still persist or you have additional issues please contact your local dealer or Chandler Equipment Service Department at 1-800-243-3319

# **Section 8**

## **Spread Pattern**

## **Spread Pattern Adjustment**

We at Chandler Equipment Co. recommend performing a spread pattern pan test prior to each spreading season, after any spreader maintenance or modification, and periodically throughout the spreading season. A spread pattern test must be performed for each product to be applied to insure proper material application.

**NOTE:** The spinner assembly has **NOT** been adjusted at the factory. Before spreading, a spread pattern test must be performed to properly adjust spreader and obtain optimal spread pattern.

**NOTICE: CHANDLER EQUIPMENT CO. WILL NOT BE HELD LIABLE FOR MISAPPLIED MATERIAL DUE TO AN IMPROPERLY ADJUSTED SPREADER.**

**WARNING:** Use extreme caution while working around the spreader. Any contact with the spinners or other moving parts can cause injury. Do not attempt to adjust any part of the spreader while the machinery is in use or moving. Wear eye protection and avoid discharge from spinners. Do not ride on the spreader while in motion.

The spread pattern is affected by several factors, including but limited to the following:

- A) Spinner speed.
- B) Material properties.
  - a. Weight per cubic foot.
  - b. Granular size and distribution.
  - c. Flow characteristics.
- C) Speed of bed chain.
- D) Position material is dropped on disc.
- E) Division of material between discs.
- F) Position of spinner blades on the spinner disc.
- G) Cleanliness of spinner assembly.
- H) Wear on spinner assembly.
- I) Height of spreader.
- J) Weather (wind, humidity, etc.)
- K) Spread width.

As these factors can vary from one job to the next, a trial and error pan test must be completed to determine the adjustments that fit your needs the best. As a result, numerous pan tests may be required to obtain the spread pattern and swath width you desire. The following instructions are given as guidelines to adjust your spreader and outline the effect of each adjustment on the spread pattern.



## **Spinner Assembly**

Spinner speed is adjustable as outlined above, and is a major factor in a proper spread pattern. The best spinner speed will depend on the material being spread, and only obtainable by way of testing.

Material properties play an important role in properly adjusting the spinner speed for the maximum spread pattern width. The particle size and distribution can greatly affect the spread width. This can vary from up to 10 feet or more for extremely large pelletized fertilizer. For each material there is an optimal spinner speed. In other words, there is a spinner speed that results in the best spread pattern and width.

Setting the spinner speed above the optimal speed will not create a wider pattern; instead it will result in a poor spread pattern. By setting the spinner speed to high, there will be a heavy deposit of material directly behind the tractor as a result of the break-down of material. The maximum spinner speed will be lower for finely ground material, and can be much higher for coarser materials. Generally the optimal spinner speed will be somewhere between 600 and 650 rpm for ordinary materials. Once the initial testing is completed, testing should be repeated at the beginning of each spreading season, anytime maintenance or adjustments are made to the spread assembly, and periodically throughout the season as components can wear and change spreading characteristics.

**NOTE: Spinner discs and blades must be kept clean and maintained to ensure a proper spread pattern. A small build-up of material can have adverse effects on the spread pattern. Rusted, rough, bent, or worn blades and discs will produce a poor spread pattern.**

## **Material Divider Assembly**

As spinner speed is an important factor in a proper spread pattern, the position of the material divider is equally as effective in acquiring an optimal spread pattern. The position of the divider varies from one product to the next, and best determined by testing. However, there are some guidelines listed below on divider setting.

For most fertilizers, begin with the divider at approximately 2-1/2”.

While spreading, if too much material is applied directly behind, move the divider towards the back of the spreader. If there is more being applied outside of the tractor, adjust the divider towards the front of the spreader.

## **Spreader Preparation**

The spreader to be tested should be properly maintained and in good mechanical working condition in accordance with this manual. All damaged or worn parts should be replaced prior to completing the spread pattern test. Spinner discs, blades, and material divider should be free of any material build-up or rust.

Set the spreader gate according to your application rate. Make sure to check to see if the gate is level and that the indicator reads the actual height of the gate. Fill the hopper with material to be tested and run the spreader so that the material reaches the end of the chain.

## **Testing Procedure**

- Select an area for testing approximately 120' x 400', which has a slope of less than 2 degrees.
- Place a plastic grid into each of the 21 collection pans. Position the 21 pans on 6' centers with the long side parallel to the direction of travel.
- If possible perform test when wind speed is less than 5 MPH. If wind speed is greater than 5 MPH, testing must be completed while spreading parallel to the wind direction.
- Prior to conducting a pan test, be sure to run the spreader and obtain normal operating temperature of the hydraulic oil.
- Before driving across pans, operate the spreader long enough for the rate to level out and spinner speed to remain constant.
- Spreader must be driven over the pans in ONLY ONE DIRECTION.
- Position spreader at the beginning of the course so that the spreader will straddle the center pan. Be sure to set gate for the desired application rate according to this manual.
- Drive the spreader completely through the course at normal operating speeds.

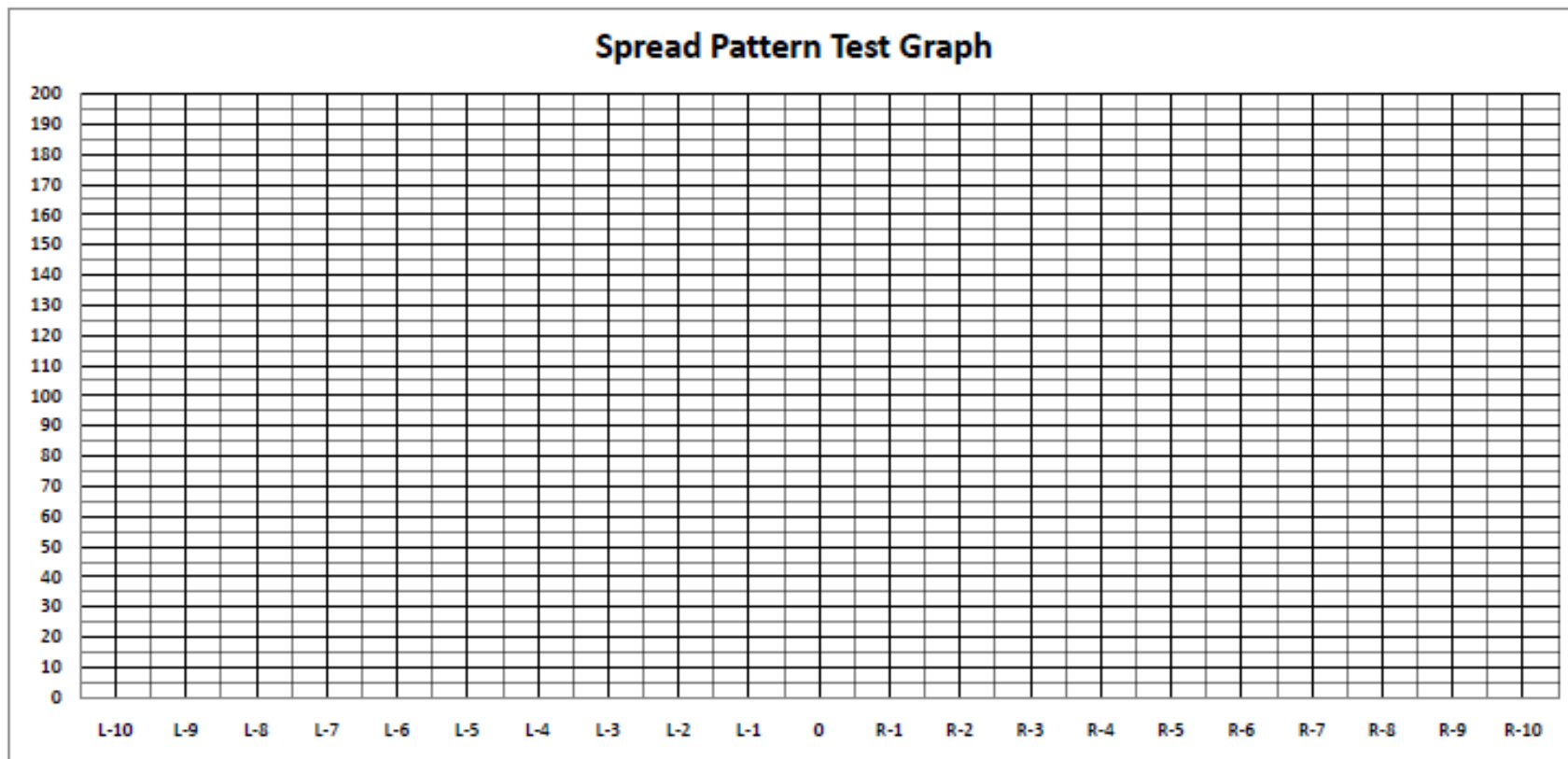
## Data Recording

Date \_\_\_\_\_  
 Run No. \_\_\_\_\_  
 No. of Passes \_\_\_\_\_  
 lb./Acre \_\_\_\_\_  
 Test Site \_\_\_\_\_

Model \_\_\_\_\_  
 Serial No. \_\_\_\_\_  
 Chain Type \_\_\_\_\_  
 Material \_\_\_\_\_  
 Material Density \_\_\_\_\_ lb./cu.ft.

Gate Setting \_\_\_\_\_  
 Flow Divider Setting \_\_\_\_\_  
 Spinner Speed \_\_\_\_\_ rpm  
 Spinner Valve Setting \_\_\_\_\_  
 Blade Settings L \_\_\_\_\_ R \_\_\_\_\_

Spread Width \_\_\_\_\_ ft.  
 Height To Spinners \_\_\_\_\_ in.  
 Wind \_\_\_\_\_ @ \_\_\_\_\_ mph  
 Driving Method \_\_\_\_\_  
 Pan Spacing \_\_\_\_\_ ft.



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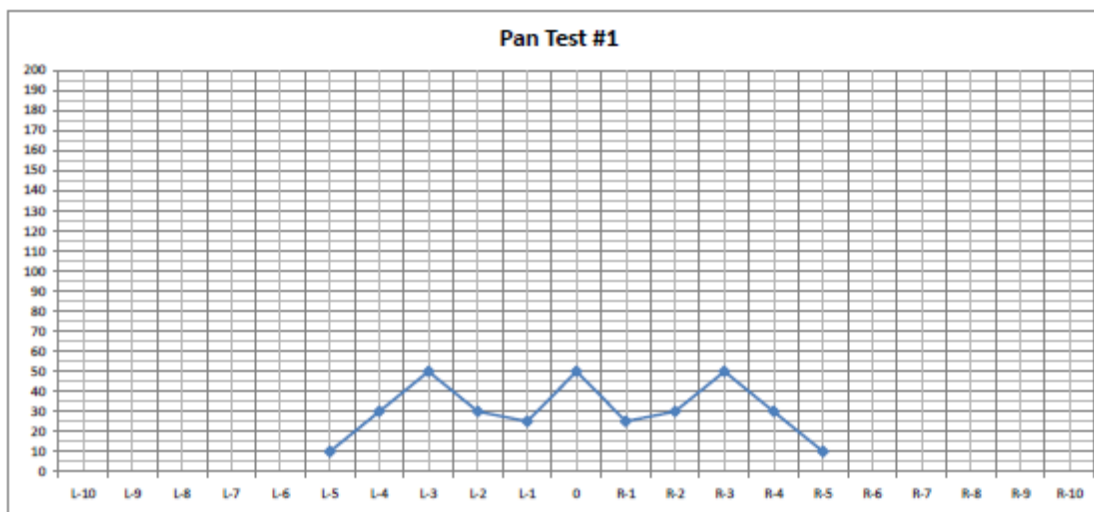
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## Data Recording

### Unacceptable Pattern

Date <u>9/1/2010</u>	Model <u>FTL-EKW</u>	Gate Setting <u>2</u>	Spread Width <u>70</u> ft.
Run No. <u>1</u>	Serial No. <u>22647</u>	Flow Divider Setting <u>3.75</u>	Height To Spinners <u>    </u> in.
No. of Passes <u>1</u>	Chain Type <u>24" Mesh</u>	Spinner Speed <u>700</u> rpm	Wind <u>    </u> @ <u>    </u> mph
Ib./Acre <u>200</u>	Material <u>DAP/Pot Ash</u>	Spinner Valve Setting <u>    </u>	Driving Method <u>    </u>
Test Site <u>Gene Farm</u>	Material Density <u>63</u> lb./cu.ft.	Blade Settings L <u>2</u> R <u>2</u>	Pan Spacing <u>10</u> ft.
Flow Divider <u>8"</u> Center and <u>Sloped</u> Sides			



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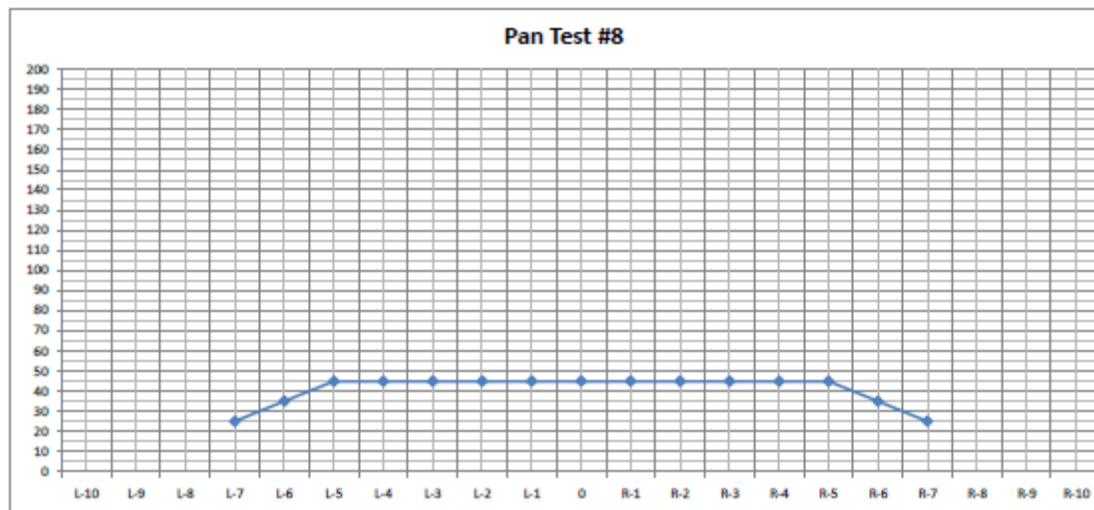
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### Acceptable Pattern

Date <u>9/1/2010</u>	Model <u>FTL-EKW</u>	Gate Setting <u>2</u>	Spread Width <u>80</u> ft.
Run No. <u>8</u>	Serial No. <u>22647</u>	Flow Divider Setting <u>3.75</u>	Height To Spinners <u>    </u> in.
No. of Passes <u>1</u>	Chain Type <u>24" Mesh</u>	Spinner Speed <u>700</u> rpm	Wind <u>    </u> @ <u>    </u> mph
Ib./Acre <u>200</u>	Material <u>DAP/Pot Ash</u>	Spinner Valve Setting <u>    </u>	Driving Method <u>    </u>
Test Site <u>Gene Farm</u>	Material Density <u>63</u> lb./cu.ft.	Blade Settings L <u>1</u> R <u>1</u>	Pan Spacing <u>5</u> ft.
Flow Divider <u>8 1/2"</u> Center and <u>Sloped</u> Sides			



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## **Data Recording**

Using the data sheets supplied, document any and all adjustments made to the spreader while conducting the pan test.

Using the funnel, transfer the contents of each catch pan into the corresponding test tube for its position.

**NOTE:** It is highly recommended to only make ONE adjustment between each test. If more than one adjustment is made it will hard to determine which adjustment is responsible for the change in spread pattern shape.

Once you've obtained a desirable pattern, maximum driving centers can be determined. In order to determine the maximum swath width, locate the points on both the left and right side of the pattern where the amount of material applied is half of the amount at the center of the pattern. The distance between these two points represents the optimal swath width.

If spreading blended fertilizer, a visual inspection of the samples should be conducted in order to determine if the blend within the swath is consistent with the desired blend. If the blend is not consistent, a narrower swath should be used and a new optimal width should be determined.

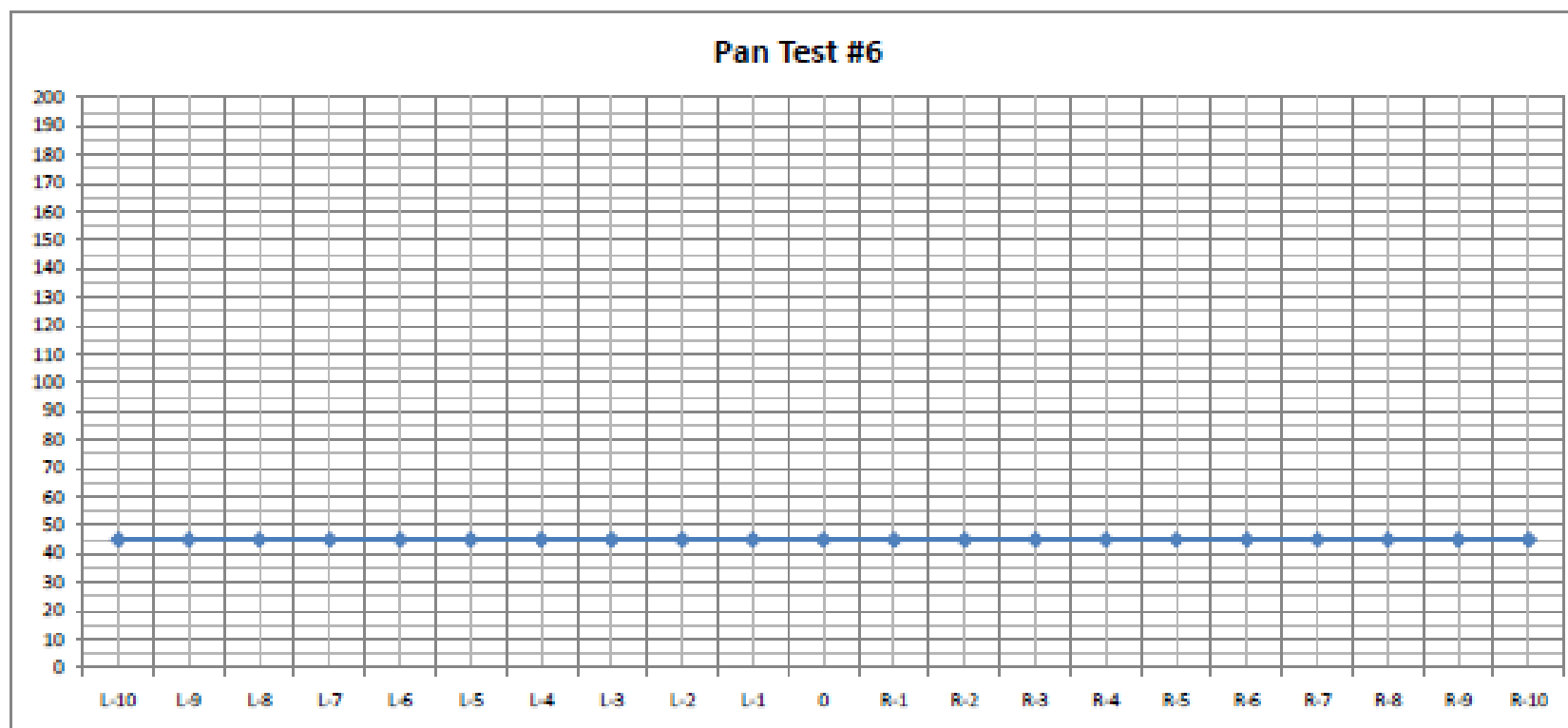
## **Driving Methods**

During initial testing only one pass over the pans is required. Once an optimal swath width is determined, a multiple pass test should be conducted to check the overlap areas of the swath.

There are different types of multiple pass driving methods; however we recommend a 3 pass switch back method. The use of this method amplifies non-symmetrical patterns by blending right side on right and left side on left.

## Acceptable Pattern Using a 3 Pass Switchback Driving Method

Date <u>9/1/2010</u>	Model <u>FTL-EXW</u>	Gate Setting <u>2</u>	Spread Width <u>80</u> ft.
Run No. <u>6</u>	Serial No. <u>22647</u>	Flow Divider Setting <u>3.73</u>	Height To Spinners <u>    </u> in.
No. of Passes <u>3</u>	Chain Type <u>24" Mesh</u>	Spinner Speed <u>700</u> rpm	Wind <u>    </u> @ <u>    </u> mph
Ib./Acre <u>200</u>	Material <u>DAP/Pot Ash</u>	Spinner Valve Setting <u>    </u>	Driving Method <u>    </u>
Test Site <u>Gene Farm</u>	Material Density <u>63</u> lb./cu.ft.	Blade Settings L <u>1</u> R <u>1</u>	Pan Spacing <u>6</u> ft.
Flow Divider <u>8 1/2"</u> Center and <u>Sloped</u> Sides			



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# Spread Pattern Troubleshooting

Problem	Recommended Adjustments
Heavy Directly Behind the Tractor	<ol style="list-style-type: none"><li>1) Move the material divider towards the back of the spreader.</li><li>2) Decrease spinner speed.</li><li>3) Check spinner blade condition.</li></ol>
Light Directly Behind the Tractor	<ol style="list-style-type: none"><li>1) Move the material divider towards the front of the spreader.</li><li>2) Increase spinner speed.</li><li>3) Check spinner blade condition.</li></ol>
Light Outside the Tractor's Tracks	<ol style="list-style-type: none"><li>1) Check spinner blade condition.</li><li>2) Decrease spinner speed.</li></ol>
Pattern Off Center	<ol style="list-style-type: none"><li>1) Check to see if gate is level and free of caked material.</li><li>2) Check to make sure material divider is square and centered.</li><li>3) Check to make sure spinners are centered and shafts are straight.</li><li>4) Make sure testing is done parallel to wind.</li></ol>

[illegible]



GATE SETTING	SPROCKET RATIO: 11/40									
	50-FT. SPREAD									
1	30	34	37	41	44	47	51			
1.5	46	51	56	61	66	71	76			
2	61	68	75	81	88	95	102			
2.5	76	85	93	102	110	119	127			
3	91	102	112	122	132	142	152			
3.5	107	119	130	142	154	166	178			
4	122	136	149	163	176	190	203			
4.5	137	152	168	183	198	213	229			
5	152	169	186	203	220	237	254			
5.5	168	186	205	224	242	261	280			
6	183	203	224	244	264	285	305			
6.5	198	220	242	264	286	308	330			

45 50 55 60 65 70 75

(WEIGHT PER CUBIC FT.)

GATE SETTING	SPROCKET RATIO: 20/30									
	50-FT. SPREAD									
1	79	88	97	106	115	123	132			
1.5	119	132	145	150	172	185	198			
2	159	176	194	211	229	247	264			
2.5	198	220	242	264	286	308	330			
3	238	264	291	317	344	370	396			
3.5	277	308	339	370	401	432	462			
4	317	352	388	423	458	493	529			
4.5	357	396	436	476	515	555	595			
5	396	440	484	529	573	617	661			
5.5	436	484	533	581	630	678	727			
6	476	529	581	634	687	740	793			
6.5	515	573	630	687	744	802	859			

45 50 55 60 65 70 75

(WEIGHT PER CUBIC FT.)

## USE WITH 8" CHAIN (ONLY)

### "DIRECTIONS":

- A) GO HORIZONTALLY ACROSS, AT BOTTOM OF CHART, AND LOCATE WEIGHT PER CUBIC FOOT OF MATERIAL YOU WISH TO SPREAD. (NOTE: IF MATERIAL WEIGHT PER CU. FT. IS UNKNOWN, WEIGH 1 GALLON OF MATERIAL AND MULTIPLY BY 7.5. THIS WILL GIVE YOU MATERIAL WEIGHT PER CUBIC FOOT.)
- B) GO VERTICALLY UP THE CHART IN CORRECT MATERIAL WEIGHT COLUMN UNTIL APPLICATION RATE YOU DESIRE IS FOUND. COME HORIZONTALLY ACROSS TO FIND CORRECT METERING GATE SETTING

"CAUTION": BE SURE SPROCKETS RATIOS & SPREAD SWATHS CORRESPOND WITH CHART YOU ARE USING

## **Recommended \* Settings**

# **FLOW DIVIDER**

<b><u>Material</u></b>	<b><u>Setting</u></b>	<b><u>Pattern</u></b>
<b>Blended Fertilizer</b>	<b>2 3/4</b>	<b>50'</b>
<b>Ammonia Nitrate</b>	<b>3</b>	<b>50'</b>
<b>Urea</b>	<b>3 1/2</b>	<b>50'</b>

**\* These are recommended settings  
and could vary according to  
conditions while spreading.**

**For Model 10/12 PT-FSS**  
**8" Chain Only**

**CHANDLER EQUIPMENT COMPANY GAINESVILLE, GA**

**TOLL FREE: 1-800-243-3319**

GATE SETTING:	SPROCKET RATIO: 11 / 60 50 FT. SPREAD								GATE SETTING:	SPROCKET RATIO: 26 / 45 50 FT. SPREAD							
	1	1.5	2	2.5	3	3.5	4	4.5		1	1.5	2	2.5	3	3.5	4	4.5
1	23	35	47	59	70	82	94	105	68	103	137	171	205	239	273	308	342
1.5	26	39	52	65	78	91	104	117	76	114	152	190	228	266	304	342	380
2	29	43	57	72	86	100	115	129	84	125	167	209	251	292	334	376	418
2.5	31	47	62	78	94	109	125	141	91	137	182	228	273	319	365	410	456
3	34	51	68	85	102	118	135	152	99	148	197	247	296	346	395	444	494
3.5	36	55	73	91	109	128	146	164	106	160	213	266	319	372	425	479	532
4	39	59	78	98	117	137	156	176	114	171	228	285	342	399	456	513	570
4.5	42	62	83	104	125	146	167	187	122	182	243	304	365	425	486	547	608
5									137	205	273	342	410	479	547	616	685
5.5									148	228	304	380	456	532	608	685	762
6									160	247	334	425	513	608	700	791	882
6.5									171	266	365	466	570	675	781	888	994
	45	50	55	60	65	70	75	80	45	50	55	60	65	70	75	80	
	(WEIGHT PER CUBIC FT.)								(WEIGHT PER CUBIC FT.)								

## USE WITH 8" CHAIN with 20.5 PRESS WHEEL (ONLY)

### "DIRECTIONS":

- GO HORIZONTALLY ACROSS, AT BOTTOM OF CHART, AND LOCATE WEIGHT PER CUBIC FOOT OF MATERIAL YOU WISH TO SPREAD. (NOTE: IF MATERIAL WEIGHT PER CU. FT. IS UNKNOWN, WEIGH 1 GALLON OF MATERIAL AND MULTIPLY BY 7.5. THIS WILL GIVE YOU MATERIAL WEIGHT PER CUBIC FOOT.)
- GO VERTICALLY UP THE CHART IN CORRECT MATERIAL WEIGHT COLUMN UNTIL APPLICATION RATE YOU DESIRE IS FOUND. COME HORIZONTALLY ACROSS TO FIND CORRECT METERING GATE SETTING

**"CAUTION": BE SURE SPROCKETS RATIOS & SPREAD SWATHS CORRESPOND WITH CHART YOU ARE USING**